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Authors: Javier Vázquez-Piqué, Helena Pereira

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1 **Mixed models to estimate tree cork weight in Portugal**

2 Javier Vázquez¹ y Helena Pereira

3 Departament of Forestry. Instituto Superior de Agronomia. Universidade Técnica de Lisboa.

4 Tapada da Ajuda. P-1349-017 Lisboa Codex, Portugal.

5 (1) Corresponding author: phone: ++34 959017531, fax: +34 959017560, email:

6 javier.vazquez@dcaf.uhu.es.

7 (1) Present adress: Department of Forest Sciences. University of Huelva. Crta. Palos-La Rábida

8 s/n. 21819 Palos de la Frontera (Huelva). Spain.

9 **Abstract**

10 Models of oven-dried cork weight at tree level were developed using dendrometric variables
11 and rotation cycle of cork production (9 or 10 years) as predictors. The models were based on
12 data obtained from permanent plots laid out in 5 cork regions, covering most of the cork
13 production area in Portugal. Dendrometric variables included those related to tree size (as
14 perimeter at breast height, stem height or crown dimensions), related to management
15 decisions in the stripping process (as stripped length in stem and branches, stripping surface,
16 stripping intensity or stripping coefficient) and those gathered from a cork sample (as cork
17 thickness, cork density or cork moisture). Variables were grouped according to the
18 complexity of measurement with the aim of developing models suitable for management, that
19 include variables with cheaper measurement, and for research, including variables with higher
20 measurement cost. Models were structured as mixed models with random effects decomposed
21 in regional, plot and tree level effects, allowing higher sensitivity and more realistic variance-
22 covariance structures comparing with fixed effects models. The variance component at tree
23 level reflects 80-90% of total variability and at plot level is only 1-3% The 12 selected
24 models, 8 for research and 4 for management purposes, are linear models that reflect the
25 allometry in the relationship between cork weight and tree size.

26 Keywords: Quercus suber L., mixed models, cork production, parameter estimation, variance

27 components, spatial correlation, generalized least-squares.

28 **1. Introduction**

29 Cork is a natural product primarily used to produce stoppers but also other manufactured
30 goods like agglomerates for thermal and acoustic insulation or for decorative purposes. Cork
31 oak (*Quercus suber* L.) is one of the most important forest species in Portugal, covering 713000
32 ha (8% of the whole country and 21% of the forested area) (DGF, 2001), and has a high socio-
33 economic and ecological importance. The economic importance is mainly based on cork
34 production for wine stoppers: Portugal is the first country of the world in production, exportation
35 and transformation of cork products (CESE, 1996).

36 The cork layer is originated by the continuous activity of the phellogen. Periodically (commonly
37 at 9 year intervals, but also 10) the cork of the stem and branches with perimeter at breast height
38 greater than 70 cm is removed. The phellogen dies in the debarking operation but a new
39 phellogen layer is regenerated inside the inactive phloem, allowing the formation of a new cork
40 layer. The extracted cork planks are then the raw material for cork stoppers and other less
41 valuable cork products as agglomerates.

42 The development of cork weight prediction models is important in two different scenarios: 1. For
43 the forest management, cork weight models are tools to develop integrated management models
44 as important as diameter, cork growth and cork quality models. 2. For the economy, the
45 assessment of cork production at local, regional and national level allows a better programming
46 for the industry supply of raw material and the exportation of manufactured products.

47 Several authors have developed equations to predict individual tree cork weight (Natividade,
48 1950; Guerreiro, 1951; Alves, 1958; Alves and Macedo, 1961; Ferreira *et al.*, 1986; Montero,
49 1987; Gomes *et al.*, 1990; Ribeiro, 1990; Ferreira and Oliveira, 1991; Costa, 1992; Ribeiro,
50 1992; Costa, 1997; Costa and Oliveira, 1998; Fonseca and Parresol, 2001; Ribeiro and Tomé,
51 2002). The main characteristics of these models are discussed below.

52 - The dependent variable is fresh cork weight, measured immediately after cork extraction,

53 excepting Ribeiro and Tomé (2002), who use air-dried cork weight (after 2-week field
54 drying), and Costa and Oliveira (1998) who incorporate oven-dried cork weight, with cork
55 moisture measured in a cork sample. The inter-tree and interregional variability in cork
56 moisture content immediately after cork extraction is large, as referred by González-Adrados
57 *et al.* (1993) and Costa (1997), thereby questioning the adequacy of using fresh cork weight
58 as response variable. Variability in air-dried cork moisture is lower but it depends on
59 environmental conditions, mainly temperature and humidity (González-Adrados and Calvo,
60 1994), and do not allow to compare cork weight in different regions. In the present work the
61 response variable is oven-dried cork weight, that is the only way to compare cork in different
62 regions and to calculate cork weight at different moisture contents, an important aspect in
63 commercial transactions.

64 - The independent variables in all the models are based on the measurement of variables
65 related to tree size and stripping (tree cork weight could be simply modified varying the
66 stripped height of the tree, that is a management decision). The main differences between the
67 models refer to the measuring complexity of the variable or variables used, from the simplest
68 perimeter at breast height to the most complex stripped surface (SS) in Ribeiro and Tomé
69 (2002). Since Ferreira *et al.* (1986), the product of the perimeter at breast height and the
70 maximum stripped height is the most common independent variable used, as a compromise
71 between simplicity and approximation to the real stripped surface. One model in Ribeiro and
72 Tomé (2002) includes also variables measured on a cork sample, such as the cork thickness.

73 - Most of the models are based on a nested structure of trees inside plots inside regions, or, if the
74 application area is reduced, of trees inside plots. Sometimes the plot structure does not exist and
75 trees are grouped into stands or sites without any reference to the area or homogeneity of the
76 stand. No model makes reference to the possible presence of spatial autocorrelation in such
77 nested structures.

78 - Most models are simple linear models or, in a few cases, linear models obtained by logarithmic

79 transformation of independent variables (Ferreira *et al.*, 1986; Ribeiro, 1990) or transformation
80 of both response and independent variables (Gomes *et al.*, 1990; Ribeiro and Tomé, 2002) to
81 consider the allometric relationship between tree size and cork weight. Fonseca and Parresol
82 (2001) incorporate a non-linear model but Ribeiro and Tomé (2002) see no advantage of non-
83 linear in comparison with log-transformation linear models.
84 Considering the gaps and limitations in the referred models, new cork weight models at tree level
85 were developed for central and southern regions of Portugal. The response variable in these
86 models is oven-dried cork weight. Sampling structure is considered to develop more realistic
87 variance-covariance structures and to distinguish between fixed and random effects. The
88 complexity and cost of tree measurements was also considered and models were developed with
89 different objectives, e.g. research or management.

90 **2. Material**

91 **2.1. Data**

92 Data was collected in 12 permanent plots installed by the Instituto Superior de Agronomia
93 (Lisboa, Portugal) in the regions of Azaruja, Escoural I, Escoural II, Porto Alto (centre of
94 Portugal) and S. Brás de Alportel (south). These regions are of mediterranean type climate, with
95 summer drought period over 3 months. Situation and main climatic characteristics are shown in
96 Table 1.

97 A total of 251 trees were sampled in these plots, with distribution of trees in plots and regions as
98 indicated in Table 2. Plot area varied from 4425 m² to 22790 m², basal area from 3.8 to 13.0 m²
99 ha⁻¹ and number of trees from 86.6 to 156.6 ha⁻¹. Cork stripping cycle was 9 years in 62 trees and
100 10 years in 189 trees.

101 The following measurements and variables were computed for each tree (Table 3):

102 - Field measurements: previous to cork extraction, the perimeter at breast height over cork
103 (PBOC) was measured and a cork sample of 20x20 cm² was taken at 1.3 m, facing west
104 exposition. The cork sample was introduced in a plastic bag to maintain cork moisture. Cork was

105 then extracted as cork planks and weighed immediately. Variables that reflect tree size (as
 106 perimeter at breast height under cork, stem height or crown radius) and variables focusing
 107 exclusively on the area of the tree stem and branches that yields cork (such as the stripping
 108 lengths and perimeters under cork of stem and branches), with the aim of approximate or
 109 calculate exactly the surface of the tree that yield cork, were then gathered.

110 - Calculated variables: include variables that account for the stripping length of the tree (sum of
 111 stripping lengths of stem and the mean, maximum or total value of branches); the stripped
 112 surface itself (SS) or variables that reflect, as relative values, the stripping pressure the tree is
 113 receiving (stripping intensity (SI) = SS/basal area or stripping coefficient (SC)= stripping
 114 length/perimeter at breast height). In the 20x20 cm cork sample the value of cork thickness,
 115 surface density (cork sample weight/cork sample surface), density and moisture content was
 116 measured.

117 The response variable, oven-dried cork weight (DW), was computed with the cork weight after
 118 extraction (W) and the moisture measured in the cork sample. Table 4 shows the characterisation
 119 of the main variables collected in the 251 sampled trees.

120 **3. Methods**

121 **3.1. Model and variance-covariance structure**

122 The general model structure is:

$$123 \quad y_{ijk} = \beta_0 + \sum_{s=1}^h \beta_s x_{ijks} + r_i + p_{ij} + e_{ijk}$$

124 where y_{ijk} is the oven-dried cork weight of k^{th} tree within j^{th} plot in i^{th} region, β_0 is the intercept,
 125 x_{ijks} is the value of the s^{th} selected variable in k^{th} tree within j^{th} plot in i^{th} region; β_s is the unknown
 126 coefficient of the s^{th} of h dendrometric variables selected; r_i is the random regional effect, p_{ij} is
 127 the random plot effect and e_{ijk} is the tree random effect or pure error. Hypothesis related to
 128 distribution properties of random effects were: $r_i \sim \text{iid } N(0, \sigma_r^2)$, $p_{ij} \sim \text{iid } N(0, \sigma_p^2)$, $e_{ijk} \sim \text{iid } N(0,$
 129 $\sigma_e^2)$, independence between different hierarchical levels (that is, $\text{cov}(r_i, p_{j(i)})=0$, $\text{cov}(p_{j(i)}, e_{k(ji)})=0$,

130 $\text{cov}(r_i, e_{k(i)})=0$) and independence also between different values inside a hierarchical level (that
 131 is, $\text{cov}(r_i, r_{i'}) = 0$ for $i \neq i'$, $\text{cov}(p_{j(i)}, p_{j'(i)}) = 0$ for $j \neq j'$, $\text{cov}(e_{k(ij)}, e_{k'(ij)}) = 0$ for $k \neq k'$).
 132 The model is a mixed linear model: it is linear in the variables and coefficients and includes fixed
 133 effects (μ and β 's) and random effects (r, p) other than pure error. In matrix form:

$$134 \quad \mathbf{y} = \mathbf{X}\mathbf{a} + \mathbf{Z}\mathbf{b} + \mathbf{e}$$

135 where \mathbf{y} is an $N(=251) \times 1$ matrix with values of the dependent variable, \mathbf{X} is the fixed $N \times (h+1)$
 136 matrix containing the values of the s selected independent variables with first column vector of 1,
 137 \mathbf{a} is the $(h+1) \times 1$ vector containing the coefficients of fixed effects, \mathbf{Z} is the random regional and
 138 plot effects design matrix $N \times (m+t)$ with m , number of regions and t total number of plots, \mathbf{b} is
 139 the random coefficients $(m+t) \times 1$ vector and \mathbf{e} the residual error $N \times 1$ vector. The variance-
 140 covariance matrix of vector \mathbf{y} , according to the previous hypothesis, is:

$$141 \quad \text{var}(\mathbf{y}) = \text{var}(\mathbf{X}\mathbf{a} + \mathbf{Z}\mathbf{b} + \mathbf{e}) = \text{var}(\mathbf{Z}\mathbf{b} + \mathbf{e}) = \mathbf{Z}\text{var}(\mathbf{b})\mathbf{Z}' + \text{var}(\mathbf{e}) = \mathbf{Z}\mathbf{G}\mathbf{Z}' + \mathbf{R} = \mathbf{V}$$

142 The variance-covariance submatrix for the 1st plot of the 1st region will be:

$$143 \quad \text{var}(\mathbf{y}_{1(1)}) = \begin{bmatrix} \sigma_r^2 + \sigma_p^2 + \sigma_e^2 & \sigma_r^2 + \sigma_p^2 & \cdots & \sigma_r^2 + \sigma_p^2 \\ \sigma_r^2 + \sigma_p^2 & \sigma_r^2 + \sigma_p^2 + \sigma_e^2 & \cdots & \sigma_r^2 + \sigma_p^2 \\ \vdots & \vdots & \ddots & \vdots \\ \sigma_r^2 + \sigma_p^2 & \sigma_r^2 + \sigma_p^2 & \cdots & \sigma_r^2 + \sigma_p^2 + \sigma_e^2 \end{bmatrix}_{n_{1(1)} \times n_{1(1)}} = (\sigma_r^2 + \sigma_p^2) \mathbf{J}_{n_{1(1)}} + \sigma_e^2 \mathbf{I}_{n_{1(1)}}$$

144 with $n_{i(j)}$ number of sampled trees in the j plot within i region.

145 The variance-covariance submatrix for the 1st whole region (that includes 3 plots) will be then:

$$146 \quad \text{var}(\mathbf{y}_{j(1)}) = \begin{bmatrix} (\sigma_r^2 + \sigma_p^2) \mathbf{J}_{n_{1(1)}} + \sigma_e^2 \mathbf{I}_{n_{1(1)}} & \sigma_r^2 \mathbf{J}_{n_{1(1)} \times n_{2(1)}} & \sigma_r^2 \mathbf{J}_{n_{1(1)} \times n_{3(1)}} \\ \sigma_r^2 \mathbf{J}_{n_{2(1)} \times n_{1(1)}} & (\sigma_r^2 + \sigma_p^2) \mathbf{J}_{n_{2(1)}} + \sigma_e^2 \mathbf{I}_{n_{2(1)}} & \sigma_r^2 \mathbf{J}_{n_{2(1)} \times n_{3(1)}} \\ \sigma_r^2 \mathbf{J}_{n_{3(1)} \times n_{1(1)}} & \sigma_r^2 \mathbf{J}_{n_{3(1)} \times n_{2(1)}} & (\sigma_r^2 + \sigma_p^2) \mathbf{J}_{n_{3(1)}} + \sigma_e^2 \mathbf{I}_{n_{3(1)}} \end{bmatrix}_{n_{1(1)} \times n_{1(1)}}$$

147 and for all regions:

$$148 \quad \text{var}(\mathbf{y}) = \begin{bmatrix} \text{var}(\mathbf{y}_{j(1)}) & \mathbf{0} & \cdots & \mathbf{0} \\ \mathbf{0} & \text{var}(\mathbf{y}_{j(2)}) & \cdots & \mathbf{0} \\ \vdots & \vdots & \ddots & \vdots \\ \mathbf{0} & \mathbf{0} & \cdots & \text{var}(\mathbf{y}_{j(a)}) \end{bmatrix}_{N \times N}$$

149 This mixed model structure takes into account the possible spatial correlation, varying

150 covariances between trees depending on their spatial situation (note that covariance between two
 151 individuals belonging to the same plot is $\sigma_r^2 + \sigma_p^2$, σ_r^2 when they belong to different plots from the
 152 same region, and null when the regions are different).

153 3.2. Selection of covariates

154 As matrix \mathbf{Z} depends only on sampling structure, the models are completely defined after
 155 selecting the covariates that form the \mathbf{X} matrix. The selection process attends the following three
 156 criteria:

157 1. Absorption of variability: Tree size and stripping pressure (a term that indicates if a tree has or
 158 not a high stripped surface according to its size) are obviously the main factors that affect total
 159 tree cork weight and are the first considered in the process. After a pre-selection of models based
 160 on the dendrometric variables, the influence of cork stripping rotation is tested.

161 2. Multipurpose objective: As it is intended to develop models suitable for research and
 162 management, variables were classified according to their measurement difficulty. Three classes
 163 with several sub-classes were formed totalling 15 different kinds of models (Table 5).

164 3. Statistical criteria. The choice between two models of the same type is based on statistical
 165 criteria presented in 3.2.1.

166 3.2.1. Selection of dendrometric variables

167 Selection of these variables was made through adjustment and validation using the following

168 model structures: (1) the “pure” linear model $y_{ijk} = \beta_0 + \sum_{s=1}^h \beta_s x_{ijks} + e_{ijk}^*$, and the non-linear model

169 with multiplicative error $y_{ijk} = \beta_0 x_{ijk1}^{\beta_1} x_{ijk2}^{\beta_2} \dots x_{ijkn}^{\beta_n} e_{ijk}^{**}$, that with double logarithmic transformation

170 yields the linear model (2)

171
$$\log(y_{ijk}) = \log(\beta_0) + \sum_{s=1}^h \beta_s \log(x_{ijks}) + \log(e_{ijk}^{**}) = \log(\beta_0) + \sum_{s=1}^h \beta_s \log(x_{ijks}) + e_{ijk}^{***}$$
. This last

172 approach reflects the fact that the relationship between cork weight and tree size is allometric.

173 However, “pure” linear models were also estimated, as most of previous cork oak weight

174 models at tree level followed this approach.
 175 Estimation method was OLS with the usual assumptions. As it has been previously discussed,
 176 the diagonal variance-covariance matrix that is assumed in OLS is not a proper initial
 177 structure but just variable selection is intended in this step and not final fitting, and selection-
 178 oriented fitting by OLS facilitates the automation of the selection process. As the initial
 179 number of variables was too high to use “all possible regression methods” (25 variables in the
 180 case of logarithmic transformation that means 2^{25} regressions), a previous partition of
 181 variables was made grouping variables that present high internal correlation so that no more
 182 than one of them would be present in the final model (Table 6). The automation algorithms
 183 included this restriction and the number of all possible combinations was affordable (294912
 184 in the case of logarithmic transformation).

185 Pre-selection of models was based on (Myers, 1986):

186 - Fitting statistics: adjusted R^2 ($\text{Adj}R^2$), mean squared error (MSE), Akaike’s information
 187 criterion (AIC), Schwarz’s Bayesian criterion (SBC).

188 - Predictive statistics: sum of squared prediction residuals (PRESS), sum of absolute
 189 prediction residuals (APRESS).

190 - Multicollinearity statistics: variance inflation factors (VIF), condition number (NCOND).

191 These statistics were combined in three punctuation algorithms with 0-1 range with different
 192 weights to fitting, predictive and multicollinearity criteria, respectively: PUNT1, with 30%,
 193 50%, 20%; PUNT2, with 30%, 60%, 10% and PUNT3, with 20%, 70%, 10%. For instance,
 194 PUNT1 algorithm was:

$$195 \text{ PUNT1} = \frac{3}{10} \left(\frac{1}{4} \left(\frac{\min(\text{MSE})}{\text{MSE}} + \frac{\text{Adj}R^2}{\max(\text{Adj}R^2)} + \frac{\min(\text{AIC})}{\text{AIC}} + \frac{\min(\text{SBC})}{\text{SBC}} \right) \right) + \frac{5}{10} \left(\frac{1}{2} \left(\frac{\min(\text{PRESS})}{\text{PRESS}} + \frac{\min(\text{APRES})}{\text{APRES}} \right) \right) +$$

$$+ \frac{2}{10} \left(\frac{1}{2} \left(\frac{1}{\max(\text{FIV})} + \frac{1}{\max(\text{NCOND})} \right) \right)$$

196 In log-transformation linear models all criteria were calculated in original units. To obtain
 197 unbiased estimations in original units the applied transformation was (Flewelling and Pienaar,
 198 1981): $\hat{y} = \exp(\log(\hat{y}) + 0,5 \cdot \text{MSE})$. All models with $\text{VIF} > 5$ were eliminated. In next steps

199 models of classes A, B, C (Table 5) were treated separately and the first 50 models in any of
200 the three punctuation algorithms in each model class were pre-selected and tested for
201 normality (Shaphiro and Wilk, 1965) and homoscedasticity (White, 1980). Models with no-
202 normal error structure or heteroskedasticity were discarded.

203 The pre-selected models followed a cross-validation process. Data were grouped in three
204 circumference classes (PBIC: <0,9 m; 0,9-1,2 m; >1,2 m) and, independently, in two stripping
205 intensities (SIN: <30;>30). The five groups as well as the complete dataset were randomly
206 split in fitting and validation subsets with the same size. Validation was performed in the
207 validation subsets through analysis of 20 prediction criteria (Huang, 1999):

- 208 - mean error of prediction (MEP)
- 209 - mean error of prediction in percentage (MEP%)
- 210 - mean squared error of prediction (MSEP)
- 211 - mean absolute prediction error (MAPE)
- 212 - model efficiency (ME)
- 213 - relative efficiency (RE)
- 214 - prediction error range (RNG)
- 215 - interquartilic prediction error range (RIC)
- 216 - kurtosis in prediction error distribution (CU)
- 217 - skewness in prediction error distribution (AS)
- 218 - t-paired test with $H_0: MEP=0$. The probability associated with the test statistic (T) has been
219 considered ($P_T = \text{prob}(t_{n-1} > |T|)$), with t_{n-1} , t of Student with n-1 degrees of freedom)
- 220 - signed test. The probability associated with the test statistic (Z) has been considered ($P_Z = \text{prob}$
221 ($U > Z$), with U, N(0,1)).
- 222 - Wilcoxon ranked test, The probability associated with the test statistic (R) has been considered
223 ($P_R = \text{prob}(U > R)$), with U, N(0,1))
- 224 - Freese χ^2 test, considering the critical error e^* corresponding to $\alpha = 0,05$ ($e^*_{0,05}$) and $\alpha = 0,01$

225 $(e^*_{0,01})$
 226 - restrictive modification of Reynolds (1984) to Freese test, considering the critical error e^{**}
 227 corresponding to $\alpha = 0,05$ ($e^{**}_{0,05}$) and $\alpha = 0,01$ ($e^{**}_{0,01}$)
 228 - 95% confidence interval range for MEP (ICM)
 229 - 95% confidence interval range for a future value of MEP (ICF)
 230 - simultaneous F test for slope=1 and intercept=0 in the regression between fitted values and
 231 observed values. The probability associated with the test statistic (F) has been considered (P_F
 232 =prob ($F > F_{2,n-2}$), with $F_{2,n-2}$, F of Snedecor with (2, n-2) degrees of freedom)
 233 All criteria were combined in a 0-1 range punctuation algorithm for validation (PV):

$$\begin{aligned}
 PV = & \frac{2}{10} \left(\frac{1}{3} \left(\frac{\min(\text{RE})}{\text{RE}} + \frac{\text{EF}}{\max(\text{EF})} + \frac{\min(\text{MSEP})}{\text{MSEP}} \right) \right) + \frac{2}{10} \left(\frac{1}{3} \left(\frac{\min(\text{MEP})}{\text{MEP}} + \frac{\min(\text{MEP}\%)}{\text{MEP}\%} + \frac{\min(\text{MAPE})}{\text{MAPE}} \right) \right) + \\
 234 & + \frac{2}{10} \left(\frac{1}{4} \left(\frac{\min(\text{RNG})}{\text{RNG}} + \frac{\min(\text{RIC})}{\text{RIC}} + \frac{\min(\text{ICM})}{\text{ICM}} + \frac{\min(\text{ICF})}{\text{ICF}} \right) \right) + \frac{1}{10} \left(\frac{1}{4} \left(\frac{P_T}{\max(P_T)} + \frac{P_Z}{\max(P_Z)} + \frac{P_R}{\max(P_R)} + \frac{P_F}{\max(P_F)} \right) \right) + \\
 & + \frac{1}{10} \left(\frac{1}{2} \left(\frac{\min(\text{CU})}{\text{CU}} + \frac{\min(\text{AS})}{\text{AS}} \right) \right) + \frac{2}{10} \left(\frac{1}{4} \left(\frac{\min(e^*_{0,05})}{e^*_{0,05}} + \frac{\min(e^*_{0,01})}{e^*_{0,01}} + \frac{\min(e^{**}_{0,05})}{e^{**}_{0,05}} + \frac{\min(e^{**}_{0,01})}{e^{**}_{0,01}} \right) \right)
 \end{aligned}$$

235 Ten values of PV (Table 7) were considered . The splitting, fitting and calculation of
 236 validation algorithms process was repeated 100 times and the mean values for the 100
 237 interactions for the ten PV values were calculated. Models in which the ten mean values of
 238 PV were worse than any other model that included variables with easier measurement were
 239 not considered.

240 3.2.2. Influence of stripping rotation

241 The influence of stripping rotation was analysed introducing dummy variables. In the model

242 $y_{ijk} = \beta_0 x_{ijkl}^{\beta_1} x_{ijk2}^{\beta_2} \dots x_{ijkv}^{\beta_v} e_{k(ij)}^{**}$ the following (v+1) dummy variables were included:

243 - T , with value = 1 if rotation = 9 years and e if rotation = 10 years

244 - D_z with value = $1/x_{ijkz}$ if rotation= 9 years and 1 if rotation = 10 years

245 The new structure is: $y_{ijk} = T^a \beta_0 x_{ijkl}^{\beta_1} x_{ijk2}^{\beta_2} \dots x_{ijkv}^{\beta_v} (D_1 x_{ijk1})^{\alpha_1} (D_2 x_{ijk2})^{\alpha_2} \dots (D_v x_{ijkv})^{\alpha_v} e_{ijk}^{**}$. Taking

246 logarithms the model is:

247 $\log(y_{ijk}) = a \log T + \log \beta_0 + \beta_1 \log(x_{ijk1}) + \dots + \beta_v \log(x_{ijkv}) + \alpha_1 \log(D_1 x_{ijk1}) + \dots + \alpha_h \log(D_v x_{ijkv}) + e_{k(ij)}^{***}$

248 . For the 9 yr rotation period: $\log(y_{ijk}) = \log\beta_0 + \sum_{s=1}^v \beta_s \log(x_{ijks}) + e_{ijk}^{***}$, and for the 10 yr rotation

249 period: $\log(y_{ijk}) = (a + \log\beta_0) + \sum_{s=1}^v (\beta_s + \alpha_s) \log(x_{ijks}) + e_{ijk}^{***}$.

250 The new variables $\log(D_s x_{ijks})$ will be denoted as DX_s . The null hypothesis $H_0: a = \alpha_1 = \alpha_2 = \dots =$
251 $\alpha_v = 0$ was tested through a F-test (α value = 0,05). If H_0 is rejected, different subgroups of v , $v-$
252 1 , $v-2$, elements are tested up to find the largest subgroup, if any exist, in which H_0 is
253 accepted. Particular attention was paid to multicollinearity relationships between dummy and
254 continuous variables calculating VIF for each variable, the condition number and the variance
255 proportions. In the presence of collinearity, the dummy variable with less Type II sum of
256 squares was suppressed. All calculations were implemented in SAS/IML[®] programs.

257 3.3. Final estimation and selection in the mixed model

258 Estimation and final selection was made resolving the mixed model equations (Searle, 1971).

259 Fixed effects vector estimation is $\hat{\mathbf{a}}^0 = (\mathbf{X}'\mathbf{V}^{-1}\mathbf{X})^{-1}\mathbf{X}'\mathbf{V}^{-1}\mathbf{y}$ (that is the GLS estimation) and the

260 random effects vector prediction is $\hat{\mathbf{b}}^0 = \hat{\mathbf{G}}\mathbf{Z}'\hat{\mathbf{V}}^{-1}(\mathbf{y} - \mathbf{X}\hat{\mathbf{a}}^0)$. Hence, a previous estimation of \mathbf{V}

261 is needed and, then, the estimation of \mathbf{R} and \mathbf{G} ($\mathbf{V} = \mathbf{Z}\mathbf{G}\mathbf{Z}' + \mathbf{R}$). The only unknown elements of \mathbf{R}

262 and \mathbf{G} are σ_r^2 , σ_p^2 , σ_e^2 , (variance components).

263 The method used to estimate the variance components was Restricted Maximum Likelihood

264 (REML) (Henderson, 1984). The Newton-Raphson algorithm of procedure MIXED of

265 SAS/ETS[®] was used to minimise the -2 times the log likelihood function. Mixed model

266 estimations were then used to compare pre-selected models from A, B and C classes. Following

267 Little *et al.* (1996) the comparison criteria used was: a) Value of -2 times the log likelihood

268 function. b) Akaike's Information Criterion (AIC). c) Schwarz's Bayesian Criterion (SBC).

269 4. Results

270 4.1. Selection of dendrometric variables

271 Residuals in all "pure" linear models did not follow normal distribution and presented strong

272 heteroskedasticity. Hence, only linear models originated from a double log transformation,
273 which take into account the allometric relationship between the dendrometric variables and
274 the response variable, were considered in next steps.

275 The covariates selection and the multipurpose objective of model building led to the choice of
276 18 different models (Tables 8 and 9). They include 8 type A, 6 type B and 4 type C models.
277 The inclusion of variables measured in a cork sample (type A models, for research) strongly
278 improves all the fitting criteria and validation punctuations. The difference between B and C
279 type models is not so stressed.

280 **4.2. Influence of stripping rotation**

281 Table 10 shows the results of the F-tests to test the influence of the stripping rotation on cork
282 weight. In all A and in two C models the null hypothesis is rejected. As not all the variables
283 included in these models could be logically influenced by the stripping rotation, a survey to
284 find the largest subgroup in which the null hypothesis is accepted was followed (Table 11).
285 Models 2, 3, 14, 15, that included two dummy variables each, revealed strong
286 multicollinearity (Table 12), so in models 2 and 3 the dummy variable DSIN, with less Type
287 II sum of squares, was not considered, as also DCB in models 14 and 15. As DRM was not
288 significant in models 14 and 15 after the suppression of DCB, no dummy variables were
289 finally included in these two models.

290 Hence, only type A models are able to reflect changes in cork weight when the stripping
291 rotation changes. The variables whose estimation is affected by this change are the cork
292 thickness measured in a sample before boiling (CTB) and the surface density measured in the
293 cork sample (KGM2).

294 **4.3. Final estimation with mixed model structure**

295 The final fitting of the 18 models as mixed models led to the results of Table 13. The variance
296 component at tree level represents the highest component of variation (between 78% and 91% of
297 total variance), followed by regional effects component (5-17%). Plot random effect accounts

298 only for 1,1 to 3% of total variation.

299 The improvement in the more complex models, in which more variables are measured is due
300 to a reduction of the error component at tree level because regional and plot variance
301 components increase in some of them. As it is logical, the more precise measurements at tree
302 level affect mainly the variance component at the same hierarchical level. The fitting criteria
303 (-2 times Res Log Likelihood, AIC, SBC) also follow a logical performance: more complex
304 models show better values and differences inside one class are usually of little importance.

305 The exceptions lead to the final selection of models:

306 - models 13 and 18 belong to class B10 but they show worse performance than all C models, so
307 they were not finally selected.

308 - models 11 and 12 belong to the same class (B6) but 11 shows worse performance according the
309 three criteria and it was not selected. Similar considerations led to discharge models 5, 6 and 10.

310 Table 14 indicates the estimation of fixed effects and the prediction of regional random effects
311 for the finally 12 selected models.

312 **5. Discussion and conclusions**

313 **5.1. Dendrometric covariates included in models**

314 Cork production at tree level depends strongly on two sources of variation: tree size and the
315 management criteria. In cork oak forests, management has an extraordinary importance, since the
316 amount of cork that a certain tree produces can be easily changed by increasing or reducing the
317 stripped surface of the tree, without further consideration. Hence, the impact of management
318 decisions at tree level is much more important than in species where wood volume estimation is
319 the main goal. The independent variables should therefore reflect the management criteria. The
320 selected 12 models support this reasoning: no model includes only variables related to tree size
321 and there is always at least a variable related to stripping. Also, the variable that absorbs most of
322 the variability (highest Type III sum of squares, data not shown) in all the models in which it
323 appears is the stripping surface (SS); this is a variable that reflects both the tree size and the

324 stripping management. In models in which there are separate variables to express tree size (i.e.
325 perimeter at breast height under or over cork) and stripping management (i.e. the maximum
326 stripping length), more variability is absorbed by the last ones.

327 **5.2. Sources of error in cork oak weight estimation**

328 The cork weight of a tree can be calculated considering the following identities (modified from
329 Montero (1987):

$$330 \quad W = SSe \cdot CTh \cdot DENS = \frac{PUC^2}{4} \cdot SIne \cdot CTh \cdot DENS = SSe \cdot WS = \frac{PUC^2}{4} \cdot SIne \cdot WS \quad (1)$$

331 where W is cork weight (fundamental unit M); SSe, the exact stripping surface (L²); CTh, the
332 cork thickness (L); DENS the cork density (ML⁻³); PUC, the perimeter under cork at 1,3 m (L);
333 SIne, the stripping intensity (adimensional) and WS, the cork weight per unit of stripped surface
334 (ML⁻²). The error in the estimation of cork weight at tree level can originate from different
335 sources:

336 - Error in the estimation of SSe, CTh, DENS or WS. The problem is focused on A and B models,
337 that include at least one of these kind of variables. The error in the estimation of the SSe through
338 the measured stripped surface (SS) results mainly from the approximation of the tree stripped
339 surface to a sum of cylinders. When irregularities in stem and branches and number of stripped
340 branches increase, the error in the estimation also increases. In the case of the estimation of CTh,
341 DENS or WS through variables like cork thickness, cork density and cork surface density (CTB,
342 KGM3, KGM2) the source of error is that these variables are measured at the same height
343 (samples are taken at 1.3 m) but their value is not constant along the tree; cork thickness, for
344 example, decreases from the lower to the upper part of the stem and branches (Montero &
345 Vallejo, 1992). Knowledge about the distribution profile of cork thickness, density and surface
346 density along the tree could help to calculate the stem height where the sample should be
347 collected to increase the precision in estimation. After SS and SIN, the variable that explains
348 more variability is CTB so this could improve the precision in the estimation of cork weight in
349 research studies.

350 - Error due to the estimation of parameters in identity (1) with simpler variables. That is the case
351 of the selected C models (14, 15, 16, 17), in which stripping surface is approached through the
352 joint measurement of variables like perimeter at breast height (PBOC or PBIC) and maximum
353 stripping length (SLMAX), or maximum stripping coefficient (SCMAX). SLMAX and SCMAX
354 are selected instead of more complex variables like total stripping length (SLTOT) or coefficient
355 (SCTOT), or mean stripping length (SLMEAN) or coefficient (SCTOT). However this depends
356 on the tree characteristics of the sample; in this case most of the trees (63%) are only stripped in
357 the stem and the differences between these variables will be higher when more branches are
358 stripped.

359 - Error due to not considering one or several variables included in equation (1). This is the case
360 of the A model 7 and of all B and C models that are clearly sub-specified. This is the main source
361 of error, as could be seen in the large variation of -2 times Res log likelihood, SBC and AIC
362 values when moving from type A to type B and C models.

363 **5.3. Functional form**

364 Most of the A models can be recognized in equation (1). As an example, model 4 follows

365 $W = \frac{PUC^2}{4} \cdot SINe \cdot CTh \cdot DENS$. As we estimate the parameters with error the cork weight of a

366 certain tree will be $W_j = a PBIC^b SIN^c CTB^d KGM3^e e_j$, with e_j the error term, so there is an
367 allometric relationship between the independent variables and the response variable. The use
368 of this functional form in cork weight modelling has been scarce -only Gomes et al. (1990) and
369 Ribeiro and Tomé (2002)- and much more attention has been paid to “pure” linear models.

370 Strict linear models show strong heteroskedasticity: when tree size increases the error in the
371 estimation of the stripped surface of the tree also increases, especially if estimated through
372 simple measurements; and variability in stripping intensity and number of stripped boughs is
373 larger in bigger trees. This indicates that heteroskedasticity is more a rule than an exception.

374 Hence, the use of strictly linear models with parameter estimation through OLS should be an
375 exception and only applicable when the cork stripping management is homogeneous and the

376 population is near to regular.

377 **5.4. Influence of stripping rotation**

378 The introduction of variables related to cork thickness (CB, CTA or CTB), cork density (KGM3)
379 or surface density of cork (KGM2) in some models could lead to think that, in such cases, there
380 is no need to take into account the stripping rotation, as it will be reflected in the value of these
381 variables. Nevertheless, these values are always gathered from a sample taken at 1.3 m. but the
382 distribution of the value of such variables is not uniform along the stem, as previously discussed.
383 Influence of stripping rotation on cork weight at tree level is reflected in the introduction of
384 dummy variables related with the cork thickness (DCTB, in models 1, 2, 3, 4, 7) and the surface
385 density (DKGM2, in model 8) measured in the cork sample. All the models that introduce these
386 variables are correctly specified; that is, they include all the variables of equation (1). Hence,
387 these dummy variables are expressing the change in the distribution profile of the variables CTB
388 and KGM2 from the lower to the upper part of the tree when the cork stripping operation is
389 delayed one year (from 9 to 10 yr). With information about the distribution profile of these
390 variables and its change along the years, the height at which the cork sample should be obtained
391 could be modified and this correction would not be necessary.

392 The other models do not include any correction due to stripping rotation because they are sub-
393 specified and do not include any variable in the fixed part of the model with capability to absorb
394 this effect. In these cases (B and C models), the effect of stripping rotation is included in the
395 error term.

396 **5.5. Covariance structure**

397 The mixed model structure allows to distinguish random component at regional, plot and tree
398 level and to adopt a more realistic variance-covariance structure in the case of nested sampling
399 designs. When trees are grouped in plots, the hypothesis of independence of residuals and the
400 corresponding diagonal variance-covariance matrix should not be a prior.

401 In the cork weight models that have been analysed most of variability is focused at tree level (80-

402 90%) and just 1-3% at plot level. The highest tree level variability is in accordance with the fact
403 that cork oak is a heterozigotic species and shows a high inter-tree variability in other aspects
404 like cork quality (Macedo *et al.*, 1998) or cork moisture (Costa, 1997). The low value of the
405 variance component at plot level could result from the few number of plots per region and their
406 deficient spatial distribution inside the region. Also the regional division of Portugal focused on
407 cork weight analysis is not strictly defined and a delimitation based on ecological classification
408 would lead probably to a small number of regions with specific locations. In that case region
409 should be considered as fixed and not a random effect. If plot level variance obtained in future
410 works designed with a better distribution and higher number of plots per region is similar, a final
411 structure of the model could be a fixed effect model considering only a regional fixed effect.
412 In conclusion, 12 models, 8 for research purposes and 4 for management and practical purposes,
413 were selected to predict oven-dried cork weight in Portugal. All models include at least one
414 variable related with the cork stripping operation, i.e. stripping surface, stripping intensity,
415 stripping coefficient or stripping length, and they are those that absorb a higher variability. The
416 models with higher precision include also a variable measured in a cork sample, i.e. cork density,
417 cork thickness or cork surface density. The effect of the cork cycle (9 or 10 years) on cork
418 production can only be noticed in those models that include variables with a higher measurement
419 cost, such as cork thickness and cork surface density.

420 **6. Model application: Inference at different spatial levels and comparison with OLS**
421 **estimation.**

422 In this point, application of the mixed model 17 (one of the most useful for management
423 purposes) will be developed for particular values of the independent variables. The general
424 model structure is $y = \mathbf{Xa} + \mathbf{Zb} + e$. The response variable is DW (log transformation of tree
425 oven-dried cork weight in kg). The covariates are: PBOC (log transformation of perimeter at
426 breast height over cork in m) and SLMAX (log transformation of maximum stripping length
427 in m). The matrix of fixed effects \mathbf{X} is then: $\mathbf{X} = [\mathbf{1} \text{ PBOC SLMAX}]_{251 \times 3}$. REML estimation of

428 variance components, needed for \mathbf{V} and fixed effects estimation and prediction of random
 429 effects is (Table 12):

430 $\hat{\sigma}_r^2 = 0.0023157 \quad \hat{\sigma}_p^2 = 0.00096690 \quad \hat{\sigma}_e^2 = 0.02703706$

431 Solution of mixed model equations gives the estimation of fixed effects $\hat{\mathbf{a}}^o$:

432
$$\hat{\mathbf{a}}^o = (\mathbf{X}'\mathbf{V}^{-1}\mathbf{X})^{-1}\mathbf{X}'\mathbf{V}^{-1}\mathbf{y} = \begin{bmatrix} 1.9918 \\ 1.3968 \\ 0.9267 \end{bmatrix}$$

433 and the prediction of random effects $\hat{\mathbf{b}}^o$:

$$\hat{\mathbf{b}}^o = \hat{\mathbf{G}}\mathbf{Z}'\hat{\mathbf{V}}^{-1}(\mathbf{y} - \mathbf{X}\hat{\mathbf{a}}^o) = \begin{bmatrix} \hat{r}_{Azaruja} \\ \hat{r}_{Escoural I} \\ \hat{r}_{Escoural II} \\ \hat{r}_{Porto Alto} \\ \hat{r}_{Alportel} \\ \hat{p}_1 \\ \hat{p}_2 \\ \hat{p}_3 \\ \hat{p}_4 \\ \hat{p}_5 \\ \hat{p}_6 \\ \hat{p}_7 \\ \hat{p}_8 \\ \hat{p}_9 \\ \hat{p}_{10} \\ \hat{p}_{11} \\ \hat{p}_{12} \end{bmatrix} = \begin{bmatrix} -0.032 \\ -0.048 \\ 0.032 \\ 0.004 \\ 0.043 \\ -0.024 \\ 0.029 \\ -0.018 \\ -0.012 \\ -0.012 \\ 0.004 \\ 0.025 \\ -0.003 \\ -0.007 \\ 0.004 \\ -0.002 \\ 0.018 \end{bmatrix}_{17 \times 1}$$

434
 435 According to the information available of random effects, mixed models can be used to make
 436 estimations or predictions at different inference spaces. As an example, if we are interested in
 437 the estimation of oven-dried cork weight in a tree with a perimeter at breast height over cork
 438 = 1.35 m and a maximum stripping length = 3.0 m (log transformed values: PBOC = 0.3001
 439 and SLMAX = 1.0986) and we do not have information about its spatial situation, or we are
 440 interested in the mean value of cork weight for the population of trees with these
 441 characteristics, then we are interested in the unconditional expectation:

463 Table 15 shows the estimated values and variance of oven-dried cork weight in logarithmic
 464 units for the different inference levels. Confidence intervals can be calculated as:

$$465 \quad \mathbf{L} \begin{bmatrix} \mathbf{a}^o \\ \mathbf{b}^o \end{bmatrix} \pm t_{\hat{v}, \alpha/2} \sqrt{\mathbf{L}\hat{\mathbf{C}}\mathbf{L}}$$

466 with \hat{v} , degrees of freedom (according Satterthwaite approximation). To obtain unbiased
 467 estimations in original units the following transformation is needed:

$$468 \quad DW = \exp\left\{\log(DW) + \frac{1}{2} \text{var}(\log(DW))\right\}$$

469 Unbiased estimations in original units are shown in Table 16.

470 If we consider now the model as a fixed effects model without considering random effects, the
 471 structure will be: $\mathbf{y} = \mathbf{X}\mathbf{a} + \mathbf{e}$ with $\mathbf{X} = [\mathbf{1} \text{ LPOBC LSLMAX}]_{251 \times 3}$. If estimation is made with
 472 OLS with the usual assumptions then $\text{var}(\mathbf{y}) = \text{var}(\mathbf{e}) = \mathbf{R} = \sigma_e^2 \mathbf{I}_N$, and estimation of $\hat{\mathbf{a}}^o$:

$$473 \quad \hat{\mathbf{a}}^o = (\mathbf{X}'\mathbf{X})^{-1} \mathbf{X}'\mathbf{y} = \begin{bmatrix} 2.0205 \\ 1.3913 \\ 0.8935 \end{bmatrix}$$

474 The residual variance estimation is $\hat{\sigma}_e^2 = 0.02955$ and the BLUE of oven-dried cork weight in
 475 logarithmic units is $LDW = 3.4147$. We can construct also confidence intervals and obtain
 476 unbiased estimations in original units. Table 17 shows these values and allow to compare the
 477 OLS estimation with the estimation considering a mixed model structure in the case of broad
 478 inference space. It can be noticed that a fixed effects approach underestimates the error in
 479 cork weight estimation.

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Table 1. Location and main climatic characteristics of plots. Climatic variables are referred to the period 1961-1990

Region	Plot	UTM Coordinates	Altitude (m)	P (mm)	D (months)	T (°C)	TMMH (°C)	TMH (°C)	Tmc (°C)	Tmmc (°C)
Azaruja	1	29SPC04738779	319							
	2	29SPC04718757	318	604	4.2	15.8	30.2	23.2	9.5	6.1
	3	29SPC05848851	321							
Escoural I	4	29SNC75606860	371							
	5	29SNC75956839	369	817	3.6	15.8	30.2	23.2	9.5	6.1
	6	29SNC76976851	347							
Escoural II	7	29SNC78257767	289							
	8	29SNC78136892	310	817	3.6	15.8	30.2	23.2	9.5	6.1
	9	29SNC78196909	316							
Porto Alto	10	29SNC12889717	23							
	11	29SNC12939726	23	574	4.1	16.5	28.8	22.6	10.3	5.9
S. Brás de Alportel	12	29SPB01302097	453	984	4.1	16.3	30.9	24.3	10.4	6.7

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P: Mean annual precipitation (mm)
D: Drought period (number of months in which $P < 2T$)
T: Mean annual temperature (°C)
TMMH: Mean maximum temperature of the hottest month
TMH: Mean temperature of the hottest month
Tmc: Mean temperature of the coldest month
Tmmc: Mean minimum temperature of the coldest month

571 Table 2. Distribution of trees per plots and regions and main characteristics of plots

Region	Plot	Area (m ²)	Number of sampled trees	Cork stripping cycle (yr)	Basal area (m ² ha ⁻¹)	Number of trees (ha ⁻¹)
Azaruja	1	7726.4	21	10	9.0	113.2
	2	14325.0	21	9	7.7	86.6
	3	4727.8	20	10	10.6	145.9
Escoural I	4	11581.5	16	10	11.6	93.6
	5	10602.2	15	10	12.6	128.3
	6	8879.9	15	10	11.0	86.7
Escoural II	7	12491.3	18	10	13.0	151.3
	8	12376.1	17	10	11.5	99.8
	9	8731.3	19	10	10.3	120.8
Porto Alto	10	5493.4	32	9	11.3	156.6
	11	4424.8	19	9	8.7	126.6
S. Brás de Alportel	12	22789.7	50	10	3.8	103.6

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Table 3. Variables considered in the sampled trees. Variables numbered 1-11 are of direct measurement in the field, with 2-5 reflecting tree size; 12-26 are computed from the field variables; 27-33 are measured in or computed from a 20x20 cm² cork sample extracted at 1.3 m; 34-35 need information from both field and sample measurements. 34 is the response variable

N°	Variable	Definition and description	Unit
1	W	Cork weight measured immediately after cork extraction	kg
2	PBOC	Perimeter at breast height over cork	m
3	PBIC	Perimeter at breast height under cork	m
4	R _i	Crown radius at azimuth i., with i = 0°, 90°, 180° and 270°	m
5	SH	Stem height	m
6	SHS	Stripped height in the stem	m
7	PMIC	Stem perimeter inside cork measured at the middle of the stem stripped height	m
8	NB	Number of stripped main boughs	-
9	SLS _i	Stripped length of main bough i measured from the insertion into the stem	m
10	SLB _j	Stripped length of bough j measured from the insertion into other bough	m
11	PB _j	Perimeter at breast height of bough j under cork measured at the middle of the bough stripped length	m
12	BAIC	Basal area under cork. $BAIC = PBIC^2 / 4\pi$	m ²
13	CB	Calculated cork thickness $CB = 10^3 (PBOC - PBIC) / 2\pi$	mm
14	SLMAX	Maximum stripping length. $SLMAX = SHS + \max(SLS_i)$	m
15	SLMEAN	Mean stripped length. $SLMEAN = SHS + \frac{\sum_{i=1}^{NB} SLS_i}{NB}$	m
16	SLTOT	Total stripped length. $SLTOT = SHS + \sum_{i=1}^{NB} SLS_i$	m
17	SCMAX	Maximum stripping coefficient. $SCMAX = SLMAX / PBOC$	-
18	SCMEAN	Mean stripping coefficient. $SCMEAN = SLMEAN / PBOC$	-
19	SCTOT	Total stripping coefficient. $SCTOT = SLTOT / PBOC$	-
20	SS	Stripped surface. $SS = SHS \cdot PMIC + \sum SLB_j \cdot PB_j$	m ²
21	ASS	Stripped surface approximation, proposed by Costa (1993), unpublished. $ASS = PBIC \cdot SHS + PBIC \cdot SLMEAN \cdot \sqrt{NB}$	m ²
22	SIN	Stripping intensity. $SIN = SS / BAIC$	-
23	WSS	Fresh cork weight by unit of stripped surface. $WSS = W / SS$	kg m ⁻²
24	RM	Mean crown radius. $RM = \sum R_i / 4$	m
25	CCS	Circular crown surface. $SCC = \pi \cdot (\sum R_i / 4)^2$	m ²
26	ECS	Elliptical crown surface.	m ²
27	CTB	Sample cork thickness before boiling	mm
28	CTA	Sample cork thickness after boiling	mm
29	KGM2	Sample weight by unit of surface. Weight measured 15 days after boiling	kg m ⁻²
30	KGM3	Density of the cork sample	kg m ⁻³
31	SFW	Fresh cork weight of the cork sample	kg
32	SDW	Oven-dried (5 days at 103°C) cork weight of the cork sample	kg
33	H	Cork sample moisture. $H = 100 \cdot (SFW - SDW) / SDW$	%
34	DW	Tree oven-dried cork weight. $DW = W \cdot 100 / (100 + H)$	kg
35	DWSS	Oven-dried cork weight by unit of stripped surface. $DWSS = DW / SS$	kg m ⁻²

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Table 4. Characterization of the data collected in the 251 sampled trees, showing the most important variables related to cork production

Variable	Units	Mean	s	Minimum	1st quartile	Median	3rd quartile	Maximum
PBOC	m	1.25	0.30	0.65	1.05	1.22	1.41	2.26
PBIC	m	1.07	0.30	0.45	0.89	1.05	1.25	2.00
SHS	m	1.90	0.55	0.80	1.54	1.85	2.20	4.10
SLMAX	m	2.39	0.92	0.80	1.62	2.20	3.00	6.00
CB	mm	27.59	6.63	6.37	22.28	27.06	31.83	47.75
SCMAX	-	1.89	0.54	0.85	1.49	1.83	2.22	3.75
SS	m ²	3.10	2.29	0.50	1.45	2.30	3.75	11.27
SIN	-	30.35	9.55	12.54	23.36	29.92	35.94	56.97
RM	m	4.07	1.10	1.35	3.36	4.09	4.80	7.36
CTB	mm	30.29	7.18	16.85	25.00	29.50	34.13	61.85
KGM2	kg m ⁻²	8.07	1.86	4.39	6.76	7.80	9.05	15.31
KGM3	kg m ⁻³	246.60	44.10	167.23	218.65	239.69	268.44	429.16
DW	kg	24.96	18.31	3.27	12.27	19.41	30.93	99.42

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s: standard deviation

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Table 5. Classification of cork oak models in classes and subclasses according to the measuring complexity of the variables included and main model application. A-1 model types are the most difficult to implement as they use the most number of variables with difficult measurement. C-15 model types are those in which variables are easiest to measure

Class	Subclass	Variables measured	Model application
A	1	Several variables in cork sample + SS + crown dimensions	Research A cork sample is required
	2	Several variables in cork sample + SS	
	3	KGM2 in sample + SS	
	4	CTB in sample + SS	
B	5	SS + CB + crown dimensions	Research.
	6	SS + CB	No cork sample is required.
	7	SS	It is necessary to measure all stripping lengths and, in models B-5, B-6 and B-7, the circumference of all stripped branches to calculate SS
	8	All stripping lengths + CB + crown dimensions	
	9	All stripping lengths + CB	
	10	All stripping lengths	
C	11	Maximum stripping length + CB + crown dimensions	Forest management and inventory. No cork sample is required.
	12	Maximum stripping length + CB	
	13	Maximum stripping length + crown dimensions	At most, the measurement of the maximum stripping length is required
	14	Maximum stripping length	
	15	Only PBOC or PBIC	

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585 Table 6. Partition of variables in the estimation of logarithmic models. Two variables belonging to the same
 586 partition can not enter the same model. Letter L before the variable indicates that that variable has been log
 587 transformed

Number of partition	Variables included in partition
1	L(NB+1)
2	LPBOC, LPBIC, LPMIC
3	LSLMAX, LSLMEAN, LSLTOT
4	LWSS, LDWSS, LKGM2
5	LSCMAX, LSCMEAN, LSCTOT
6	LSIN
7	LCB, LCTB, LCTA
8	LRM, LCCS, LECS
9	LSHS, LSH
10	LSS, LASS
11	LKGM3

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589 Table 7. Punctuation algorithms for validation (PV). As an example, PV1 is the punctuation algorithm for validation
 590 obtained as the mean value of 100 replications after dividing the trees with PBIC < 0.9 m in fitting and validation
 591 subsets.

		Codex	Mean values		
PBIC	<0.9 m	PV1	$PV13 = \frac{PV1 + PV2 + PV3}{3}$	$PV15 = \frac{PV13 + PV45}{2}$	$PV16 = \frac{PV13 + PV45 + PV6}{3}$
	0.9-1.2 m	PV2			
	>1.2 m	PV3			
SIN	<30	PV4	$PV45 = \frac{PV4 + PV5}{2}$		
	>30	PV5			
All dataset		PV6			

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Table 8. Pre-selected models in the covariates selection phase, with indication of fitting criteria and punctuation. Numbers in brackets under fitting punctuation indicate the rank of the model according to the punctuation algorithm

N°	Variables in model	Class	Fitting criteria							Punctuation			
			MSE	AdjRSQ	AIC	SBC	PRESS	APRES	VIF	NCON	PUNT1	PUNT2	PUNT3
1	LKGM2 LCTB LRM LSS	A1	13.35	0.96	655.46	673.09	13.80	2.43	2.47	8.04	0.85	0.93	0.92
											(6)	(1)	(1)
2	LPBIC LKGM2 LSIN LCTB	A2	14.18	0.96	670.58	688.20	14.63	2.47	2.49	8.16	0.83	0.90	0.89
											(36)	(48)	(48)
3	LKGM2 LSIN LCTB LSS	A2	14.19	0.96	670.77	688.40	14.64	2.48	2.49	8.88	0.82	0.89	0.89
											(38)	(53)	(53)
4	LPBIC LSIN LCTB LKGM3	A2	14.68	0.96	679.21	696.84	15.11	2.51	1.44	3.73	0.85	0.90	0.90
											(5)	(34)	(38)
5	LCTB LSS LKGM3	A2	15.25	0.95	687.90	702.01	15.70	2.52	1.40	3.35	0.85	0.89	0.88
											(9)	(63)	(64)
6	LCTB LSS	A4	17.08	0.95	715.32	725.90	17.47	2.61	1.02	1.36	0.87	0.87	0.87
											(1)	(155)	(177)
7	LPBIC LSIN LCTB	A4	16.49	0.95	707.39	721.49	16.88	2.61	1.06	1.64	0.87	0.88	0.87
											(2)	(117)	(133)
8	LKGM2 LSS	A3	18.35	0.95	733.28	743.85	18.83	2.71	1.01	1.16	0.86	0.84	0.84
											(3)	(272)	(280)
9	LPBOC LSIN LSHS	B7	26.83	0.92	829.59	843.70	27.83	3.29	1.98	5.83	0.60	0.63	0.62
											(2700)	(2853)	(2848)
10	LPBOC LSIN	B7	29.08	0.91	848.91	859.48	29.90	3.31	1.02	1.32	0.69	0.67	0.65
											(1129)	(2445)	(2472)
11	LCB LSS	B6	28.07	0.92	839.97	850.55	29.12	3.26	1.01	1.23	0.71	0.68	0.67
											(923)	(2268)	(2297)
12	LPBIC LSIN LCB	B6	28.70	0.91	846.51	860.61	29.92	3.25	1.03	1.40	0.69	0.67	0.66
											(1147)	(2422)	(2443)
13	LCB LASS	B10	34.42	0.90	891.20	901.78	36.07	3.33	1.01	1.23	0.67	0.63	0.62
											(1568)	(2837)	(2832)
14	LPBOC LSLMAX LCB LRM	C11	31.43	0.91	870.32	887.95	32.82	3.38	4.09	15.72	0.53	0.57	0.56
											(4143)	(3994)	(3987)
15	LPBIC LSLMAX LCB LRM	C11	31.74	0.91	872.80	890.43	33.11	3.39	4.24	16.27	0.53	0.57	0.55
											(4247)	(4060)	(4050)
16	LPBOC LSCMAX	C14	34.16	0.90	889.31	899.89	34.95	3.61	1.03	1.44	0.64	0.61	0.60
											(2030)	(3157)	(3194)
17	LPBOC LSLMAX	C14	34.20	0.90	889.54	900.11	34.98	3.61	2.04	6.00	0.54	0.56	0.55
											(3851)	(4173)	(4202)
18	LPBOC LSCMED	B10	35.18	0.90	896.63	907.21	35.98	3.72	1.01	1.27	0.64	0.61	0.59
											(2012)	(3291)	(3346)

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MSE: Mean squared error
CV: Coefficient of variation
AdjRSQ: Adjusted R-squared
AIC: Akaike's information criterion
SBC: Schwarz's Bayesian criterion
PRESS: Sum of squared prediction residuals
APRES: Sum of absolute prediction residuals
VIF: Variance inflation factors
NCON: Condition number

Table 9. Covariates selection phase: validation punctuations in pre-selected models. Numbers in brackets under validation punctuation indicate the rank of the model according to the validation algorithm

Model	Validation punctuation									
	PV1	PV2	PV3	PV4	PV5	PV6	PV13	PV45	PV15	PV16
1	0.3586 (17)	0.5039 (4)	0.4586 (1)	0.4139 (2)	0.4812 (1)	0.5050 (1)	0.4404 (1)	0.4476 (1)	0.4440 (1)	0.4643 (1)
2	0.3639 (10)	0.5056 (2)	0.4096 (18)	0.4138 (4)	0.4588 (19)	0.4964 (10)	0.4263 (16)	0.4363 (18)	0.4313 (16)	0.4530 (14)
3	0.3642 (8)	0.5058 (1)	0.4093 (19)	0.4138 (3)	0.4588 (18)	0.4957 (12)	0.4264 (15)	0.4363 (17)	0.4314 (15)	0.4528 (15)
4	0.3652 (4)	0.4940 (18)	0.4042 (20)	0.4056 (29)	0.4524 (20)	0.4869 (20)	0.4211 (23)	0.4290 (23)	0.4250 (23)	0.4457 (21)
5	0.3648 (6)	0.5021 (6)	0.4031 (22)	0.4114 (13)	0.4504 (23)	0.4821 (23)	0.4234 (19)	0.4309 (20)	0.4271 (20)	0.4455 (22)
6	0.3631 (11)	0.4938 (20)	0.3975 (26)	0.4041 (31)	0.4316 (30)	0.4666 (31)	0.4181 (25)	0.4178 (30)	0.4180 (29)	0.4342 (30)
7	0.3650 (5)	0.4881 (28)	0.3982 (24)	0.3994 (34)	0.4256 (32)	0.4696 (30)	0.4171 (27)	0.4125 (33)	0.4148 (31)	0.4331 (31)
8	0.3704 (1)	0.4783 (33)	0.3749 (33)	0.4127 (8)	0.4137 (33)	0.4485 (34)	0.4079 (33)	0.4132 (32)	0.4106 (33)	0.4232 (33)
9	0.3358 (70)	0.4521 (58)	0.3121 (50)	0.3696 (35)	0.3379 (38)	0.3944 (50)	0.3667 (49)	0.3537 (35)	0.3602 (35)	0.3716 (36)
10	0.3356 (71)	0.4660 (35)	0.3066 (62)	0.3670 (36)	0.3326 (55)	0.3883 (57)	0.3694 (37)	0.3498 (39)	0.3596 (36)	0.3692 (41)
11	0.3405 (56)	0.4546 (57)	0.3084 (56)	0.3601 (59)	0.3372 (39)	0.3849 (66)	0.3679 (46)	0.3487 (40)	0.3583 (37)	0.3671 (47)
12	0.3469 (39)	0.4560 (53)	0.3019 (69)	0.3620 (51)	0.3289 (71)	0.3857 (63)	0.3683 (43)	0.3454 (45)	0.3569 (41)	0.3665 (52)
13	0.3400 (57)	0.4646 (36)	0.2969 (74)	0.3319 (124)	0.3236 (73)	0.3715 (85)	0.3671 (48)	0.3277 (112)	0.3474 (67)	0.3554 (72)
14	0.3275 (87)	0.4184 (108)	0.2941 (80)	0.3637 (41)	0.3034 (112)	0.3730 (79)	0.3467 (95)	0.3335 (73)	0.3401 (79)	0.3511 (75)
15	0.3308 (76)	0.4196 (102)	0.2937 (83)	0.3620 (52)	0.3020 (118)	0.3694 (92)	0.3481 (88)	0.3320 (84)	0.3400 (80)	0.3498 (84)
16	0.3496 (34)	0.4235 (79)	0.2855 (112)	0.3542 (79)	0.3093 (95)	0.3605 (116)	0.3528 (69)	0.3318 (88)	0.3423 (73)	0.3484 (94)
17	0.3498 (32)	0.4240 (78)	0.2851 (116)	0.3543 (76)	0.3093 (97)	0.3603 (118)	0.3530 (68)	0.3318 (87)	0.3424 (72)	0.3483 (96)
18	0.3496 (33)	0.4165 (114)	0.2824 (124)	0.3602 (58)	0.3060 (104)	0.3551 (123)	0.3495 (77)	0.3331 (76)	0.3413 (75)	0.3459 (115)

606 Table 10. F of Snedecor value and probability in the contrast: $H_0: \alpha_1 = \alpha_2 = \dots = \alpha_v = 0$ against H_1 : Any α or α
 607 # 0 in the analysis of the influence of stripping rotation on cork weight. Degrees of freedom are $(v+1, n-2v-2)$
 608 with v , number of variables in the model and n , number of observations. Letter L before the variables indicates
 609 that the variable has been log transformed

N°	Independent variables	F value	Prob (F > F value)
1	LKGM2 LCTB LRM LSS	9.85	0.0001
2	LPBIC LKGM2 LSIN LCTB	10.95	0.0001
3	LKGM2 LSIN LCTB LSS	11.04	0.0001
4	LPBIC LSIN LCTB LKGM3	9.73	0.0001
5	LCTB LSS LKGM3	10.74	0.0001
6	LCTB LSS	6.54	0.0003
7	LPBIC LSIN LCTB	6.51	0.0001
8	LKGM2 LSS	14.27	0.0001
9	LPBOC LSIN LSHS	2.22	0.0669
10	LPBOC LSIN	1.97	0.1187
11	LCB LSS	1.76	0.1551
12	LPBIC LSIN LCB	2.35	0.0551
13	LCB LASD	1.87	0.1355
14	LPBOC LSLMAX LCB LRM	2.60	0.0259
15	LPBIC LSLMAX LCB LRM	2.62	0.0248
16	LPBOC LSCMAX	0.57	0.6363
17	LPBOC LSLMAX	0.58	0.6309
18	LPBOC LSCMED	0.64	0.5914

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610 Table 11. Subgroups of variables in which null hypothesis H_0 : Coefficient α and α 's corresponding to the shown
 611 variables = 0. is not rejected in those models that, considering all variables, null hypothesis is rejected (Table
 612 10). Variable DKGM2, as example, indicates the variable $\log(D_{KGM2} KGM2)$, with $D_{KGM2} = 1/KGM2$ if stripping
 613 rotation is 9 yr and 1 if stripping rotation is 10 yr

Nº	Group of variables in which H_0 is not rejected	Fvalue	Prob (F > Fvalue)	Variables with significant α 's
1	DKGM2 DRM DSS	1.79	0.1322	DCTB
2	DPBIC DKGM2	0.26	0.8524	DSIN DCTB
3	DKGM2 DSS	0.26	0.8524	DSIN DCTB
4	DPBIC DSIN DKGM3	2.00	0.0953	DCTB
5	DSS DKGM3	1.13	0.3369	DCTB
6	DSS	1.07	0.3415	DCTB
7	DPBIC DSIN	2.15	0.0935	DCTB
8	DSS	1.65	0.1946	DKGM2
14	DPBOC DSLMAX	2.02	0.1109	DCB DRM
15	DPBIC DSLMAX	1.68	0.1713	DCB DRM

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614 Table 12 Multicollinearity assesment after the introduction of dummy variables

Model	Condition number	Variable	Variance inflation factor	Variance proportions of the less eigenvalue
2	537.31	DSIN	91.68	0.99
		DCTB	23.23	0.99
3	538.70	DSIN	91.68	0.99
		DCTB	103.23	0.99
14	115.56	DCB	21.62	0.98
		DRM	21.84	0.98
15	115.99	DCB	21.59	0.98
		DRM	21.84	0.98

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Table 13. Fitting criteria and variance components in the 18 mixed models

Model	Class	-2 Res Log Likelihood	AIC	SBC	Variance components			
					Region (σ_r^2)	Plot (σ_p^2)	Tree (σ_e^2)	Total
1	A1	-316.090	155.045	149.793	0.003159	0.000676	0.013971	0.017807
2	A2	-315.284	154.642	149.390	0.002971	0.000285	0.014190	0.017447
3	A2	-314.651	154.325	149.073	0.002992	0.000280	0.014146	0.017433
4	A2	-315.186	154.593	149.341	0.003530	0.000384	0.014124	0.018039
5	A2	-306.374	150.187	144.929	0.002377	0.000426	0.014881	0.017668
6	A4	-265.262	129.630	124.366	0.001852	0.000625	0.017831	0.020308
7	A4	-278.743	136.371	131.113	0.003018	0.000633	0.016584	0.020236
8	A3	-283.362	138.681	133.417	0.001599	0.000579	0.016658	0.018838
9	B7	-201.153	97.576	92.312	0.003621	0.000304	0.023557	0.027483
10	B7	-196.708	95.354	90.084	0.003212	0.000367	0.024321	0.030327
11	B6	-190.160	92.080	86.810	0.003263	0.000113	0.024538	0.028932
12	B6	-205.045	99.522	94.258	0.003931	0.000567	0.022995	0.027493
13	B10	-143.269	68.634	63.364	0.004151	0.001406	0.029755	0.035311
14	C11	-177.064	85.532	80.274	0.001440	0.000843	0.025805	0.028089
15	C11	-176.851	85.425	80.167	0.001820	0.001069	0.025648	0.028538
16	C14	-170.033	82.016	76.746	0.002344	0.000935	0.027037	0.030316
17	C14	-169.961	81.980	76.710	0.002315	0.000967	0.027037	0.030319
18	B10	-165.646	79.822	74.552	0.002760	0.000825	0.027529	0.027529

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Table 14. Estimation of fixed effects and prediction of regional random effects in the 12 selected mixed models. All variables are log transformed

Variables	Model number											
	1	2	3	4	7	8	9	12	14	15	16	17
Intercept	0.050	-1.859***	0.594*	-4.250***	-1.915***	0.8487***	-0.076	-0.898**	1.269**	0.984**	1.992***	1.992***
PBIC		1.940***		1.921***	2.003***			2.018***		1.020***		
PBOC							2.329***		1.197***		2.324***	1.397***
CB								0.305***	0.153**	0.302***		
SLMAX									0.931***	0.934***		0.927***
SCMAX											0.926***	
SHS							0.144**					
SS	0.889***		0.970***			0.9258***						
SIN		0.857***	-0.113***		0.861***		0.752***	0.840***				
RM	0.173***								0.185**	0.178*		
CTB	0.332***	0.348***	0.348***	0.698***	-0.019							
KGM2	0.411***	0.386***	0.387***			0.682***						
KGM3				0.372***								
DCTB	-0.026*	-0.027***	-0.027***	-0.027*								
DKGM2						-0.061***						
Regional random effects												
Azaruja	0.020	0.026	0.026	0.021	0.027	-0.011	-0.019	-0.019	-0.013	-0.014	-0.032	-0.032
Escoural I	-0.063	-0.075	-0.075	-0.084	-0.079	-0.047	-0.088	-0.088	-0.039	-0.043	-0.048	-0.048
Escoural II	-0.038	-0.021	-0.022	-0.018	-0.008	0.004	0.036	0.038	0.011	0.009	0.032	0.032
Porto Alto	0.033	0.035	0.035	0.034	0.021	0.014	0.011	0.024	0.002	-0.001	0.004	0.004
Alportel	0.048	0.036	0.036	0.048	0.039	0.039	0.059	0.045	0.039	0.049	0.044	0.043

*** p<0.001; **p<0.01; *p<0.05

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619 Table 15. Estimated values and variance of oven dried cork weight in logarithmic units (LDW) at different
 620 inference levels.

Tree measurements		Tree situation		Estimation	
PBOC (m)	SLMAX (m)	Region	Plot	LDW	var (LDW)
		-	-	3.4291	0.0007459
1.35	3.0	Azaruja	-	3.3968	0.0006278
		Azaruja	1	3.3726	0.0007587

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622 Table 16. Estimated values and 95% confidence intervals for the mean value of oven dried cork weight (DW) in
 623 a tree with PBOC = 1.35 m and SLMAX = 3.0 m, in arithmetic units.

Tree situation		Estimated DW (kg)	95% confidence interval		
Region	Plot		Lower limit (kg)	Upper limit (kg)	Range (kg)
-	-	30.9	28.7	33.2	4.5
Azaruja	-	29.9	28.3	31.6	3.3
Azaruja	1	29.2	27.5	30.9	3.4

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625 Table 17. Comparison of estimated values and 95% confidence intervals for the mean value of oven-dried cork
 626 weight (DW) between mixed model structure and OLS estimation. Independent variables are the log
 627 tranformation of PBOC = 1.35 m and log transformation of SLMAX = 3.0 m.

Model	Estimated DW (kg)	95% confidence interval		
		Lower limit (kg)	Upper limit (kg)	Range (kg)
OLS estimation	30.9	30.1	31.7	1.5
Mixed model estimation	30.9	28.7	33.2	4.5

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