

1 **Hydrochemical performance and mineralogical evolution of a dispersed alkaline**  
2 **substrate (DAS) remediating the highly polluted acid mine drainage in the full**  
3 **scale passive treatment of Mina Esperanza (SW, Spain)**

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6 **Running title:** Mineralogy and hydrochemistry of the passive treatment in Mina  
7 Esperanza

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17 **Abstract**

18 Acid mine drainage remediation is an unresolved matter in abandoned mining districts  
19 around the world. Development and implementation of passive treatment systems in  
20 these areas are commonly focused on engineering and water quality aspects;  
21 nevertheless, neoformed mineral phases precipitated within the reactive material of  
22 those passive treatments play an essential role on their performance. After 20 months of  
23 operation and monitoring, the limestone based passive treatment system implemented in  
24 Mina Esperanza (SW Spain) was sampled to study in detail the relationship between  
25 water chemistry, mineral composition of the neoformed precipitates and treatment  
26 performance. Water chemical profiles showed the existence of three precipitation zones  
27 controlled by Fe, Al and Zn hydrochemistry and also the migration with time of those  
28 precipitation zones downward the reactive material. This precipitation zones were also  
29 confirmed by the mineral study performed to the solid samples, where schwertmannite  
30 and goethite, hydrobasaluminite and Zn rich green rust were the mineral phases  
31 controlling metal removal in the Fe, Al and Zn precipitation zones, respectively. Fe and  
32 Al precipitates were observed to play a critical role in the time evolution of the reactive  
33 material hydraulic conductivity. Furthermore, Al precipitates passivated to some extent  
34 limestone grains by armoring, although migration of the Fe precipitation zone and Al  
35 redissolution activate again the limestone grains. A higher proportion of limestone in  
36 the reactive mixture and the addition of new reagents to the bottom section of the  
37 reactive material (to enhance the reducing environment and to promote divalent metals  
38 removal) are proposed on the basis to this hydrochemical and mineralogical study for a  
39 future new design in the Mina Esperanza passive treatment system.

40 **Keywords**

41 Acid mine drainage, passive treatment system, schwertmannite, hydrobasaluminite,  
42 green rust

### 43 **1. Introduction**

44 Acid mine drainage (AMD) is an ancient and widespread environmental problem  
45 providing one of the most extreme and unique environments on the Earth. Polluted  
46 waters in mining areas typically exhibit low pH and high metal contents as a result of  
47 the sulfide dissolution taking place after the exposure of these minerals to the surface  
48 oxic conditions (Bigham and Nordstrom, 2000).

49 The Iberian Pyrite Belt (IPB) in the SW of the Iberian Peninsula is one of the largest  
50 massive sulfide provinces in the world with original estimated reserves in the order of  
51 1700 Mt of sulfide ore (Sáez et al., 1999). This region is also known to be a world-class  
52 example of AMD pollution where the long term effect of this contamination is dated  
53 back prior to roman times (Nocete et al., 2005). The wide exposure of sulfide rich  
54 residues and the lack of carbonate rocks in this region not only create a ubiquitous  
55 problem of AMD with very high metal content (Sarmiento et al., 2009).

56 AMD at abandoned mine districts is typically faced by the implementation of passive  
57 treatment technologies (Younger et al., 2002). Remediation techniques like permeable  
58 reactive barriers, vertical flow wetlands or aerobic wetlands have been successfully  
59 employed to improve water quality in coal mining areas affected by AMD (Caraballo et  
60 al., 2010; Jarvis et al., 2006; Johnson and Hallberg, 2005). However, the high metal  
61 content observed in the AMD from the IPB severely reduces the efficiency of  
62 conventional passive treatment systems. To overcome the common clogging problems  
63 and losing of reactivity exhibit by traditional reactive substrates submitted to AMD with  
64 high metal contents, a novel reactive mixture known as Dispersed Alkaline Substrate  
65 (DAS) was successfully tested in both laboratory (Rötting et al., 2008c) and field

66 experiments (Caraballo et al., 2009a; Rötting et al., 2008b). Limestone-DAS is a high  
67 porosity-high reactivity substrate made of a mixture of 80 % v/v pine wood shavings  
68 and 20 % v/v limestone sand.

69 Passive treatments studies are commonly focused on water chemistry improvement and  
70 metal removal, obviating the important role exerted by mineral precipitates in AMD  
71 water chemistry and passive treatments performance. Specifically, iron and aluminum  
72 precipitates play a key role buffering water pH (Bigham and Nordstrom, 2000),  
73 inducing reactive material passivation (Caraballo et al., 2009b), reducing the hydraulic  
74 conductivity of the reactive material (Rötting et al., 2008b) and removing other toxic  
75 metals by coprecipitation and/or absorption processes (Caraballo et al., 2009a).

76 This work will present the hydrochemical and mineralogical information obtained in the  
77 limestone-DAS passive treatment in Mina Esperanza after 20 month of operation. This  
78 is the first full scale experiment of DAS remediation systems. On the basis of the role  
79 played by precipitates in limestone consumption/passivation, hydraulic conductivity  
80 evolution and removal efficiency, some improvements to the original design will be  
81 discussed.

## 82 **2. Materials and methods**

### 83 *2.1. Field site and treatment description*

84 The passive treatment system implemented in Mina Esperanza is located in the  
85 northern part of the IPB, in South-western Spain (Fig. 1A). As many other AMD  
86 discharges at the IPB, the highly polluted water emerging from the adit of Mina  
87 Esperanza is characterized by low pH, high electrical conductivity and high metal  
88 content. A detailed compositional range of metal concentration and physical-chemical  
89 parameters obtained at the adit mouth after monitoring the system for 20 months (March  
90 2007-October 2008) is shown in Table 1.

91 The AMD emerging from the adit is directed by a concrete opened channel to the  
92 reactive tank. Water inflow was controlled to obtain common inflow rates ranging from  
93 43 to 86 m<sup>3</sup>/day. The reactive tank has a volume of 480 m<sup>3</sup> (15 m x 8 m x 4m, long x  
94 wide x deep) and was filled with a 0.5 m bottom drain layer of inert quartz gravel and  
95 an overlaying 2.5 m limestone-DAS layer (Fig. 1B). Water flow through the reactive  
96 material was gravity forced from top to bottom, finally emerging from the top of the  
97 water collecting well, creating an initial supernatant depth of 0.25 m and a freeboard of  
98 0.75 m (Fig. 1B). The reactive tank was equipped with 9 sampling tubes (1 cm inner  
99 diameter) at different depths: -25 cm and -5 cm in the supernatant, 15, 25, 50, 65, 80,  
100 175 and 230 cm within the reactive material. Zero corresponds to the water-reactive  
101 interface and sample at 280 cm to the emerging water at the collecting well. Residence  
102 time for the AMD within the reactive material typically ranged from 2.5 to 5 days.  
103 Finally, the water emerging from the reactive tank is conducted to a 60 m<sup>3</sup> decantation  
104 pond by a concrete opened channel.

## 105 *2.2. Water and solid samplings*

106 For the sake of simplicity, the current study is focused in three water sampling  
107 campaigns (August-2007, November-2007 and May-2008), corresponding to 5, 8 and  
108 14 months after the treatment commissioning. Water samples were filtered immediately  
109 after collection through 0.1 µm Millipore filters on Millipore syringe filter holders,  
110 acidified in the field to pH < 1 with suprapur HNO<sub>3</sub> and stored at 4 °C in 60 mL sterile  
111 polypropylene containers until analyzed. Temperature and electrical conductivity were  
112 measured in situ using a portable CM35 meter (Crison®) with 3 point calibration (147  
113 and 1413 µS/cm and 12.88 mS/cm). The pH and redox potential were measured using a  
114 PH25 meter (Crison®) with Crison electrodes. Redox potential and pH were controlled  
115 and calibrated using 2 points (240–470 mV) and 3 points (pH 4.01–7.00–9.21),

116 respectively, with Crison standard solutions. Redox potential measurements were  
117 corrected to the Standard Hydrogen Electrode. Dissolved O<sub>2</sub> was measured with an  
118 auto-calibrating Hanna<sup>®</sup> portable meter and gross alkalinity was determined using  
119 CHEMetrics<sup>®</sup> Total Titrets<sup>®</sup> (range 10–100 or 100–1000 mg/L as CaCO<sub>3</sub> equivalents,  
120 accuracy approximately 5%).

121 After the treatment closure in October 2008, 13 solid samples were collected to  
122 characterize the neformed precipitates within the reactive material profile. Sample  
123 depths selected were: 0–5, 5–15, 15–20, 20–35, 35–50, 50–85, 85–110, 110–135, 135–  
124 160, 160–185, 185–210, 210–240 and 240–250 cm. Samples were heated at 30 °C until  
125 completely dry and were ground in a tungsten carbide mill for 2 min.

126 Hydraulic conductivity (m/day) was calculated according to Darcy's Law:

$$127 \quad K = \frac{Q \cdot L}{A \cdot \Delta h} \quad (1)$$

128 where  $Q$  (m<sup>3</sup>/day) is flow rate,  $A$  (m<sup>2</sup>) is tank cross-section perpendicular to flow, and  $L$   
129 and  $\Delta h$  (m) are distance and head-loss between supernatant and outflow, respectively.

### 130 *2.3. Analytical techniques*

131 Concentrations of dissolved Al, As, Ba, Be, Ca, Cd, Co, Cr, Cu, Fe, K, Li, Mg, Mn,  
132 Na, Ni, S, Si, Sr, Ti, V and Zn in water samples were determined by Inductively  
133 Coupled Plasma Atomic Emission Spectrometry (ICP-AES Jobin- Yvon Ultima2) using  
134 a protocol especially designed for AMD samples (Tyler et al., 2004). Analysis was  
135 performed at the Central Research Services of the University of Huelva (CRSUH).  
136 Multielement standard solutions prepared from single certified standards supplied by  
137 SCP SCIENCE were used for calibration. They were run at the beginning and at the end  
138 of each analytical series. Certified Reference Material SRM-1640 NIST fresh-water-  
139 type and inter-laboratory standard IRMM-N3 wastewater test material (European

140 Commission Institute for Reference Materials and Measurements) were also analyzed.  
141 Detection limits were calculated by average and standard deviations from 10 blanks.  
142 Detection limits were: 200 µg/L for Al, Fe, Mn, Mg, Na, K, Si and S; 500 µg/L for Ca;  
143 50 µg/L for Zn; 5 µg/L for Cu; 2 µg/L for As and 1 µg/L for the other trace elements.

144 The X-ray diffraction (XRD) study of randomly oriented powder samples was  
145 performed using a Bruker D5005 X-ray Diffractometer with Cu K $\alpha$  radiation at the  
146 CRSUH. Diffractometer settings were: 40 kV, 30 mA and a scan range of 2–65° 2 $\theta$ ,  
147 0.05° 2 $\theta$  step size and 20-s counting time per step.

148 Carbon-coated polished sections were studied with a JEOL JXA-8200 SuperProbe  
149 Electron Probe Micro-Analyzer (EPMA), using the fitted Wavelength-Dispersive  
150 Spectroscopy (WDS) equipment to obtain quantitative chemical analysis. The samples  
151 were analyzed for Al (K $\alpha$ ), Ca (K $\alpha$ ), Cu (K $\alpha$ ), Co (K $\alpha$ ), Fe (K $\alpha$ ), Ni (K $\alpha$ ), S (K $\alpha$ ), Si  
152 (K $\alpha$ ) and Zn (K $\alpha$ ). The following phases were used as standards: Al<sub>2</sub>O<sub>3</sub> (Al), CaSiO<sub>3</sub>  
153 (Ca, Si), CuO (Cu), CoO (Co), Fe<sub>2</sub>O<sub>3</sub> (Fe), NiO (Ni), BaSO<sub>4</sub> (S) and ZnO (Zn). Iron and  
154 aluminum precipitates were studied using an electron beam diameter of 10 µm while the  
155 smaller size of the zinc precipitates implied the use of a 1 µm electron beam. Detection  
156 limits for each element are presented in Table 2. Beam damage was minimal at  
157 operating conditions between 15 and 20 kV acceleration voltage and 10-20 nA intensity.

158 Powder solid samples were submitted to a 5 steps sequential extraction (SE)  
159 procedure, and the leachates analyzed as previously described for water samples. Step 1  
160 is designed to obtain the water soluble fraction using deionized water and shaking for  
161 12 h at room temperature (RT). Step 2 employs 1 M NH<sub>4</sub>-acetate buffer (pH 4.5)  
162 shaking for 1 h at RT to obtain the sorbed and exchangeable fraction and to completely  
163 dissolved calcite. Step 3 was employed to selectively dissolve poorly ordered Fe(III)  
164 oxyhydroxides and oxyhydroxisulfates by the use of 0.2 M NH<sub>4</sub>-oxalate buffer (pH 3)

165 shaking for 30 min in darkness and at RT. Step 4 apply the same reagent than Step 3 but  
166 using an 80 °C water bath for 1 h to selectively dissolve the highly ordered Fe(III)  
167 hydroxides and oxides. Step 5 is a total digestion of the residue using HNO<sub>3</sub> + HF +  
168 HClO<sub>4</sub>. A more detailed discussion of the selectivity in mineral dissolution and other  
169 properties of the reagents employed in the different SE steps can be found in Dold, 2003  
170 and Caraballo et al., 2009b.

### 171 **3. Results and discussion**

#### 172 *3.1. Water chemistry temporal and spatial evolution within the reactive tank*

173 First changes in the water chemistry take place within the supernatant body. As water  
174 from the adit contacts with atmosphere, Fe(II) is biologically oxidized to Fe(III), and the  
175 water reaches supersaturation with schwertmannite, precipitating this mineral along the  
176 conductions and within the supernatant water body. Precipitation of schwertmannite  
177 causes a concomitant decrease in pH and Fe from the supernatant (Figures 2 and 3).  
178 This pH decrement makes the water more aggressive and increase the efficiency of  
179 calcite dissolution.

180 AMD water chemistry and metal removal within the reactive tank are mainly  
181 controlled by the pH variations induced after limestone dissolution and to a less extent  
182 by the anaerobic and more reducing water environment developed at the bottom of the  
183 reactive mixture. The specific control exerted by limestone dissolution in the AMD  
184 hydrochemistry is shown in figure 2, where coupled to calcite dissolution (marked by a  
185 remarkable increment in water Ca concentration) a significant increase in water pH and  
186 alkalinity can be observed. Calcite dissolution, alkalinity generation and pH rise exhibit  
187 a close spatial and temporal evolution within the reactive material. As shown in figure  
188 2, the sequence of calcite dissolution begins with a slight pH increase close to the  
189 reactive material surface and an almost imperceptible increment in water Ca

190 concentration. As the water flows down the profile, water pH and Ca concentration  
191 gradually increase; however alkalinity generation only takes place after an important  
192 amount of calcite has been dissolved (Fig. 2). Water pH, Ca concentration and alkalinity  
193 remain constant from 65-80 cm depth (depending on the sampling campaign) to the  
194 bottom of the reactive material. The temporal sequence in Figure 2 shows a downward  
195 migration of the calcite dissolution front.

196 Fe and Al profiles show two distinctive redissolution and precipitation zones within  
197 the reactive material (Fig. 3). All those zones suffered a migration with time downward  
198 the reactive material profile, for this reason the beginning and end of those zones will be  
199 hereafter referred by a depth range. As shown in Figure 3, the first process taking place  
200 is a slight increment in Fe concentration and a decrease in pH (from 0 cm to 15-25 cm  
201 depth). These changes are similar to those observed in the aging experiments of  
202 schwertmannite to goethite (Acero et al, 2006). From 15-25 cm to 50-80 cm (Fe  
203 precipitation front) a progressive iron concentration decrease due to schwertmannite  
204 precipitation can be observed. The downward migration of the Fe precipitation zone  
205 forces the redissolution of the Al precipitates previously generated within the reactive  
206 material. This forced Al redissolution process is marked by the important increase in  
207 water Al concentration observed moving from 25 to 65 cm depth (Fig. 3). Subsequently  
208 to the cease of Fe removal, a complete Al removal takes place. The key factor for Al  
209 precipitation is the achievement of a pH higher than 5 (Bigham and Nordstrom, 2000;  
210 Caraballo et al., 2009b). This pH dependence is clearly observed in the sampling  
211 campaign corresponding to May 2008 where maximum Al concentration is obtained at  
212 65 cm depth (Fig. 3) for a water pH of 4.8 (Fig. 2) while for the next sampling point at  
213 80 cm depth the increase suffered by water pH (6.03) induce the total removal of Al  
214 from the water.

215 Chemically induced Zn, Co and Ni precipitation as hydroxides can only be expected  
216 after reaching a pH value higher than 8, 9 and 10 respectively (Cortina et al., 2003;  
217 Rötting et al., 2008a). However, the removal of these metals can also be induced by the  
218 generation of an anoxic and reducing water environment like the one present in  
219 wetlands or reactive barriers (Machemer et al., 1992; Benner et al., 1997; Ludwig et al,  
220 2002, 2009). As can be observed in Figure 4, water redox environment evolves from  
221 very oxidizing at the water supernatant (Eh close to 700 mV) to reducing at the bottom  
222 of the reactive material (Eh values ranging from 154 to 277 mV). Coupled to this  
223 reducing environment generation, an important Zn, Ni and Co removal can be observed  
224 (Fig. 4). Zn removal pattern could be explained by two overlapping processes: (1)  
225 migration of a precipitation zone (from 177 to 230 cm depth) and (2) decrease with time  
226 of the removal capacity of the reducing environment. The first process can be observed  
227 in the sampling point at 177 cm depth where a significant removal was achieved in  
228 August 2007 while an important increase was measured in November 2007 and to a less  
229 extent in May 2008. The second process can be observed in the noticeable decrease with  
230 time of Zn in the sampling point at 230 cm depth (Fig. 4). Ni and Co removal is  
231 consistently confined to 230 cm depth, also showing an important decrease with time of  
232 the removal capacity. The increment in the output water concentration of the three  
233 metals is probably due to some redissolution of precipitates taking place at the limit  
234 between the reactive material and the quartz gravel drain. The presence of organic  
235 matter (wood shavings) in the reactive material and the two months that the reactive  
236 tank remained flooded previous to the system inauguration could have facilitated the  
237 growth of some sulfate reducing bacteria (SRB) within the reactive mixture, thus  
238 offering a possible explanation for the reducing environment observed. Migration of the

239 Al precipitation front confined Zn removal to the bottom part of the reactive material  
240 and could explain the decrease of Zn removal at the end of the experiment.

### 241 *3.2 Mineralogical control on the reactive material performance and metal removal*

242 All the information obtained for the mineralogical characterization of the different  
243 precipitates will be presented in three sub-sections corresponding to Fe, Al and Zn  
244 precipitation zones.

#### 245 *3.2.1 Iron precipitation zone*

246 The Fe influence zone is restricted to the first 50 cm of the reactive material (Fig. 5).  
247 A first XRD approach to the mineralogy of the precipitates (Table 3) exposed the  
248 presence of schwertmannite as the only detected Fe mineral phase at 0-5 cm, followed  
249 by schwertmannite plus goethite at 5-15 cm and only goethite for the sample at 15-20  
250 cm depth. There was not any detectable mineral phase in the samples at 20-35 and 35-  
251 50 cm depth (Table 3).

252 The results obtained after the sequential extraction performed to these samples (Fig.  
253 5) are in accordance with the XRD results. The presence of schwertmannite in the  
254 samples is marked by the Fe recovered at the third step of the sequential extraction  
255 while the Fe released at the fourth step is related to goethite dissolution. As can be  
256 observed, the Fe precipitation profile between 0 and 20 depth evolves from pure  
257 schwertmannite to a mixture of schwertmannite and goethite. This is consistent with the  
258 sedimentation on the water-reactive interface of the schwertmannite formed in the  
259 supernatant, followed of the ageing of the mineral to goethite, as previously reported in  
260 Fe-stromatolites (Acero et al., 2006; Asta et al., 2009) and passive treatment systems  
261 (Caraballo et al., 2009b; Gagliano et al., 2004). The sample at 20-35 cm depth  
262 corresponds to a level where no metal precipitation took place and only pine wood

263 shavings were observed during the field sampling. Although the presence of any  
264 mineral phase was confirmed by XRD in the sample at 35-50 cm depth, the significant  
265 amount of Fe recovered in the third step of the sequential extraction can be attributed to  
266 the presence of schwertmannite. The recovery of an important concentration of S in  
267 Steps 2 and 3 is attributed to adsorbed and structural  $\text{SO}_4$  in schwertmannite (Fig. 5).  
268 The absence of any recovered Ca at the second step of the sequential extraction  
269 confirms the complete calcite dissolution along the Fe precipitation zone and also  
270 corroborates the efficiency in limestone consumption before coating of the fine grains  
271 occurs.

272 To obtain a deeper characterization of schwertmannite (the main constituent of the Fe  
273 precipitation zone and mineral precursor of goethite) the composition and morphology  
274 of this mineral in sample 0-5 cm was investigated by EPMA. This study revealed the  
275 typical “sea urchin” morphology of schwertmannite forming associations of spheres  
276 ranging from 1 to 10  $\mu\text{m}$  in diameter (Fig. 6A). Bulk chemistry for this mineral is  
277 offered in Table 2 where, as expected, Fe and S are the two main constituents. A small  
278 amount of Al, Ca and Si was also detected. On the basis of those analysis, the  
279 stoichiometry of the Mina Esperanza schwertmannite was deduced to be  
280  $\text{Fe}_8\text{O}_8(\text{OH})_{4.56}(\text{SO}_4)_{1.72} \cdot n\text{H}_2\text{O}$ . The Fe/S molar ratio of  $4.66 \pm 0.07$  obtained for  
281 schwertmannite in this study yield within the lower values of the broad range of 4.6-8.3  
282 reported by several studies (Bigham and Nordstrom, 2000).

### 283 *3.2.2 Aluminum precipitation zone*

284 Aluminum precipitates are distributed from 50 to 180 cm depth exhibiting a  
285 decreasing tendency on the amount of precipitates downward the reactive material  
286 profile (Fig. 5). The XRD of the 6 samples from 50 to 180 cm depth (Table 3) only  
287 confirmed the presence of gypsum and calcite but no evidence of any Al mineral phases

288 was observed. However the presence of basaluminite was confirmed by XRD on the  
289 particulate carried by the water at the output of the reactive tank. Al precipitates  
290 dissolution mainly took place at the third step of the sequential extraction where the  
291 extractant (0.2 M NH<sub>4</sub>-oxalate) is buffered at pH 3. A slight amount of Al is recovered  
292 at Step 2 (1 M NH<sub>4</sub>-acetate buffered at pH 4.5) and step 4 (0.2 M NH<sub>4</sub>-oxalate at pH 3  
293 and 80 °C) that could be attributed to an incipient Al precipitates dissolution at pH 4.5  
294 and to the dissolution of a minor but more resistant Al-precipitate (Fig 5). Coupled to  
295 Al-precipitates dissolution a slight amount of S was recovered in Step 2 and 3  
296 suggesting the presence of this element in the Al-precipitates. Al precipitates typically  
297 appear covering limestone grains and wood shavings (Fig. 6B). The chemical  
298 composition of those precipitates is offered in Table 2 where Al and S can be observed  
299 as the main constituents. The presence of minor amounts of other elements like Ca, Cu,  
300 Fe and Si was also consistently detected. The Al/S molar rates (from 3.37 to 4.96)  
301 observed at the four studied samples closely range the theoretical Al/S molar ratio of 4  
302 calculated for basaluminite, Al<sub>4</sub>(SO<sub>4</sub>)(OH)<sub>10</sub>·5H<sub>2</sub>O, or its precursor hydrobasaluminite,  
303 Al<sub>4</sub>(SO<sub>4</sub>)(OH)<sub>10</sub>·12-36H<sub>2</sub>O. These Al/S ratios observed and the detection of  
304 basaluminite by XRD as the only Al mineral phase at the output of the reactive tank,  
305 confirm this mineral and its precursor hydrobasaluminite as the main Al mineral phase  
306 controlling Al precipitation within the reactive tank, although the presence of minor  
307 amounts of other poorly crystalline or amorphous Al-precipitates can not be completely  
308 rule out.

309 Gypsum precipitation can be observed (from equimolar Ca and S released in Step 1,  
310 Fig. 5) coupled to the Al precipitation zone but showing an inverse tendency (increasing  
311 with depth). Ca release in the second step of the sequential extraction can be attributed  
312 to the selective dissolution of calcite and, as shown in Figure 5, the presence of this

313 mineral is observed along the Al precipitation zone. The presence of calcite and gypsum  
314 was also confirmed by XRD in all the samples from 50 to 220 cm depth (Table 3).

315 The sample at 180-215 cm depth corresponds to a section of un-reacted material  
316 mainly composed by limestone and wood shavings, and shows a small amount of  
317 gypsum as the only neoformed mineral phase (Fig. 5 and Table 3).

### 318 *3.2.3 Zinc precipitation zone*

319 Divalent metals like Zn, Ni and Co were found to be selectively precipitated in the  
320 deeper section of the reactive material profile (Fig. 7). Those three metals are  
321 predominantly recovered in the second step of the sequential extraction and display their  
322 maximum concentrations in the sample at 240-250 cm depth that is in accordance with  
323 the important Zn, Ni and Co removal from the pore water observed for the sampling  
324 tube at 230 cm depth (Fig. 4). The specific recovery of those elements in the second  
325 step of the sequential extraction rule out the possibility of any kind of sulfur as hosting  
326 mineral because this step is designed to dissolved calcite or at least more labile mineral  
327 phases. The morphological and chemical study performed with EPMA showed those  
328 three elements hosted in aggregates of micro spheres of 1-2  $\mu\text{m}$  in diameter (Fig. 6),  
329 exhibiting a great resemblance with the spherical morphology observed for  
330 schwertmannite in the Fe precipitation zone. On the basis of the chemical analysis  
331 performed to this sample (Table 2), Fe, Zn and S were detected as the main constituents  
332 of the precipitates. Al, Ca and Si were detected on a significant but much smaller  
333 proportion and finally Cu, Co and Ni as minor constituents.

334 Previous studies have described the appearance of Fe(II)-Fe(III) “green rust” minerals  
335 in reductomorphic soils (Bourrié et al., 1999; Feder et al., 2005; Trolard, 2006) . Those  
336 soils are characterized by an excess of water, the restriction of the oxygen sources, the  
337 presence of bio-available substrates and the presence of elements able to change their

338 oxidation state (Trolard, 2006), being all these characteristic present in the deeper part  
339 of the reactive tank in Mina Esperanza. “Green rust” compounds have the normalized  
340 chemical formula  $[\text{Fe}^{\text{II}}_{1-x}\text{Fe}^{\text{III}}_x(\text{OH})_2]^{x+} [(x/n)\text{A}^{n-} \cdot (mx/n)\text{H}_2\text{O}]^x$ , where positively charged  
341 hydroxide layers  $[\text{Fe}^{\text{II}}_{1-x}\text{Fe}^{\text{III}}_x(\text{OH})_2]^{x+}$  alternate with negatively charged interlayers of  
342 anions  $\text{A}^{n-}$  ( $\text{CO}_3^{2-}$ ,  $\text{SO}_4^{2-}$ ,  $\text{Cl}^-$ , ...) and with  $m$  water molecules per anion. Cations  
343 substitutions have also been observed and  $\text{Fe}^{2+}$  substitution by  $\text{Zn}^{2+}$  has been  
344 specifically reported for synthetic samples (Zhang et al., 2007). The presence of “green  
345 rust” minerals in low redox AMD environments has also been proposed from the  
346 thermodynamically point of view (Majzlan et al., 2004) and directly observed in passive  
347 treatments using zerovalent iron (Bartzas and Komnitsas, 2010; Lien and Wilkin, 2005).

348 On the basis of the hydrochemical environment and the chemical composition of the  
349 precipitates, a poorly crystalline sulfate “green rust” with a significant substitution of Zn  
350 is proposed as the most plausible mineral phase responsible of Zn, Ni and Co removal at  
351 the bottom section of the reactive tank.

### 352 *3.3. Reactive material hydraulic conductivity, performance evolution and future* 353 *design considerations.*

354 Clogging problems by neoformed minerals in the pore space of the reactive material  
355 and the subsequent loss of hydraulic conductivity leading to the failure of the treatment  
356 operation is one of the most common difficulties that a passive treatment design must  
357 overcome. The design implemented in Mina Esperanza uses a high-porosity reactive  
358 material with 1 m of free wall in the reactive tank (Fig. 1) to compensate the increase in  
359 the supernatant water level as a result of the induced metal precipitation in the pore  
360 space of the reactive material. The effectiveness of this design was reflected in the  
361 steady high flow, ranging from 43 to 86 m<sup>3</sup>/day, observed during the 20 months of  
362 operation time.

363 To gain a better understanding of the reactive material performance against the  
364 expected clogging problems, the hydraulic conductivity time evolution was calculated  
365 (Eq. 1). The results distinctly fit an exponential decay regression line for the first year of  
366 operation, moving from an initial hydraulic conductivity of approximately 6 m/day to a  
367 final value close to 1 m/day (Fig. 8). But subsequently, the hydraulic conductivity  
368 steady range 1 m/day for the last 8 months of operation. Although the evolution of the  
369 hydraulic conductivity of a DAS reactive material submitted to a longer operation time  
370 can only be certainly known after the study of a new longer field experiment, the  
371 tendency showed by this parameter during 20 months of operation suggests the  
372 achievement of a longer operation time as an encouraging possibility.

373 As shown in this study, there was an important amount of undissolved calcite from 85  
374 to 250 cm depth (Fig. 5). However, the low pH (5.14) and alkalinity (35 mg/L as CaCO<sub>3</sub>  
375 equivalents) observed at the output of the reactive tank during the last sampling  
376 campaign (October 2008) imply a substantial decrease in the reactivity of the substrate.  
377 On the light of the hydrobasaluminite distribution showed in this study, calcite partial  
378 passivation by surface armoring (Fig.6) is proposed, in addition to calcite consumption,  
379 as the main process responsible of the substrate reactivity loss.

380 Despite the high performance achieved by the reactive tank in Mina Esperanza 2007-  
381 2008, some improvements in the original design are planned to be incorporated in the  
382 future treatment to be implemented in 2011. On the basis of the hydraulic conductivity  
383 evolution observed and to achieve a cost-efficient use of the reactive material, we  
384 suggest establishing an operating period of two years for the reactive material. To  
385 extend the reactivity of the reactive material, we also suggest increasing the amount of  
386 limestone employed. Another possibility that is being taking into account is the  
387 inclusion of new reagents to the limestone-DAS at the deeper section of the reactive

388 material in order to enhance the reducing environment and to promote divalent metals  
389 removal. The addition to some zerovalent iron is being considered as an option to  
390 promote the desired reducing environment. A second option would be the inclusion of  
391 organic matter to the last 0.5 m of the limestone-DAS reactive material. This organic  
392 matter could promote sulfate reducing bacteria activity and subsequently maintain the  
393 reducing environment. A mixture of these two materials has been recently found  
394 efficient in metal removal (Ludwig et al., 2009), and are currently under study by means  
395 of laboratory experiments.

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503

#### **FIGURE CAPTIONS**

504 FIGURE 1A). Location of the passive treatment system in Mina Esperanza B) Cross  
505 section of the reactive tank in Mina Esperanza.

506

507 FIGURE 2. Chemical profiles of pore water showing Ca, Alkalinity and pH vertical  
508 distribution and evolution within the reactive tank. 0 cm depth corresponds to the  
509 surface of the reactive material.

510

511 FIGURE 3. Vertical distribution and temporal evolution of Fe and Al concentrations  
512 in the pore waters flowing through the reactive tank. 0 cm depth corresponds to the  
513 surface of the reactive material. Arrows mark the migration of the Fe and Al  
514 redissolution and precipitation fronts.

515

516 FIGURE 4. Chemical profile showing Eh, Zn, Ni and Co vertical distribution and  
517 temporal evolution in pore water within the reactive tank. 0 cm depth corresponds to the  
518 surface of the reactive material.

519

520 FIGURE 5. Cumulative graphs for the concentration of the main constituent (Fe, Al,  
521 Ca and S) elements obtained after each step of the sequential extraction for the different  
522 solid samples studied.

523

524 FIGURE 6. EPMA images of the precipitates in the different reactive zones; from top  
525 to bottom: A) Iron zone; B) Aluminum zone; C) Zinc zone.

526

527 FIGURE 7. Cumulative graphs for the concentration of Zn, Ni and Co obtained after  
528 each step of the sequential extraction for the different solid samples studied.

529

530 FIGURE 8. Evolution of the hydraulic conductivity in the reactive material.

531

532

533

## TABLES

534 TABLE 1. AMD composition and physical-chemical parameters at the adit.

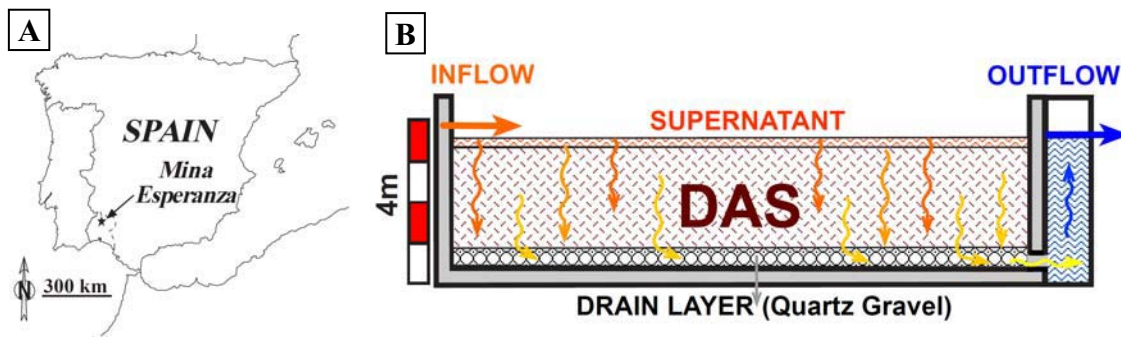
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536 TABLE 2. Representative EMPA analysis of six selected samples within the reactive  
537 tank. Presented values (wt %) correspond to mean value and Detection limits are  
538 presented below each element label.

539

540 TABLE 3. Mineral phases confirmed by XRD.

Fig. 1



# Fig. 2

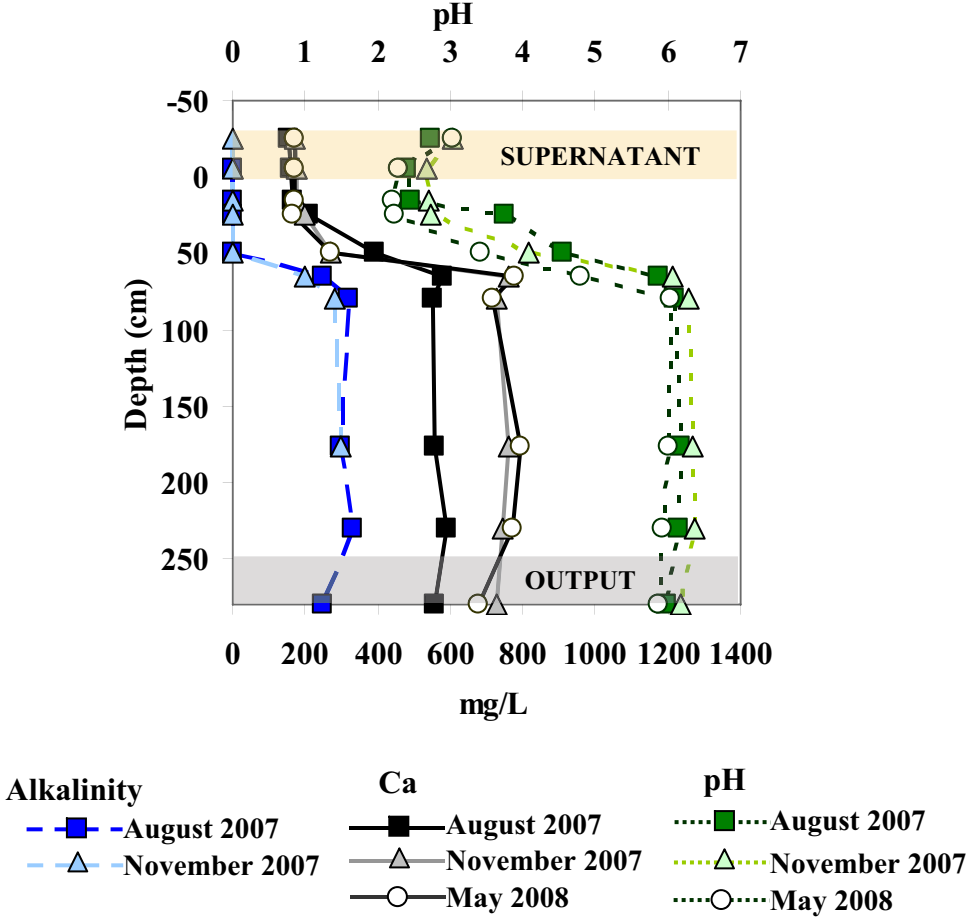
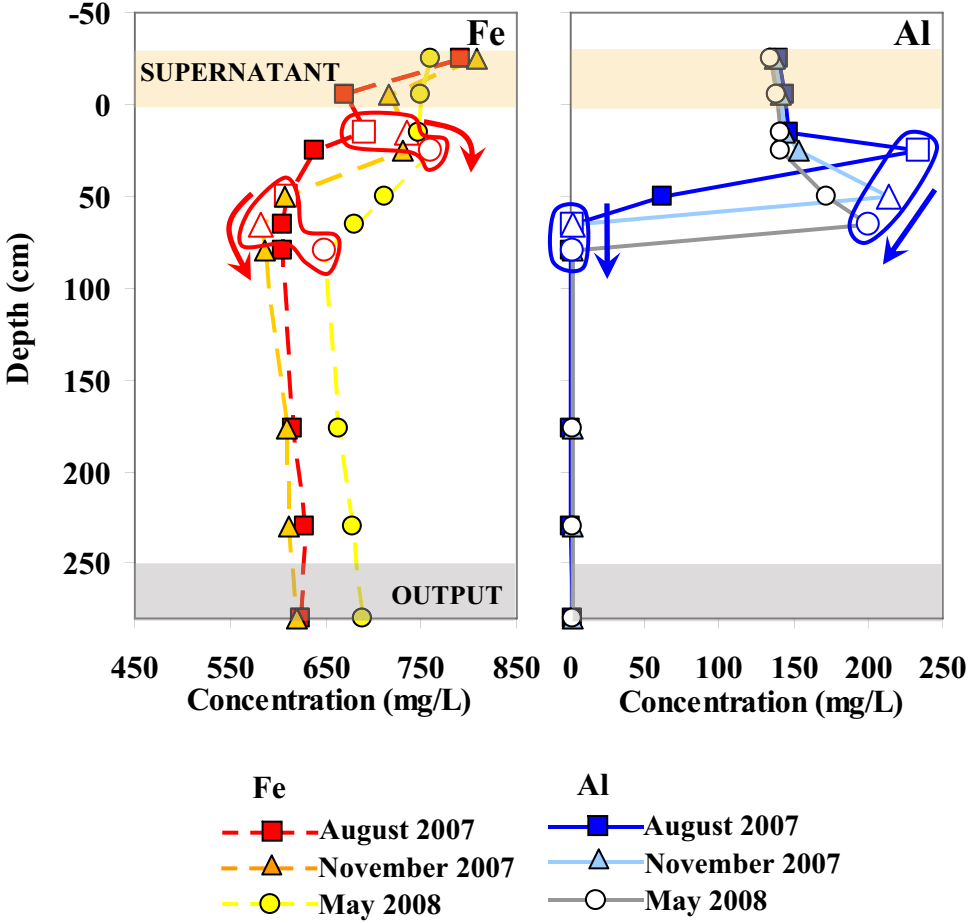
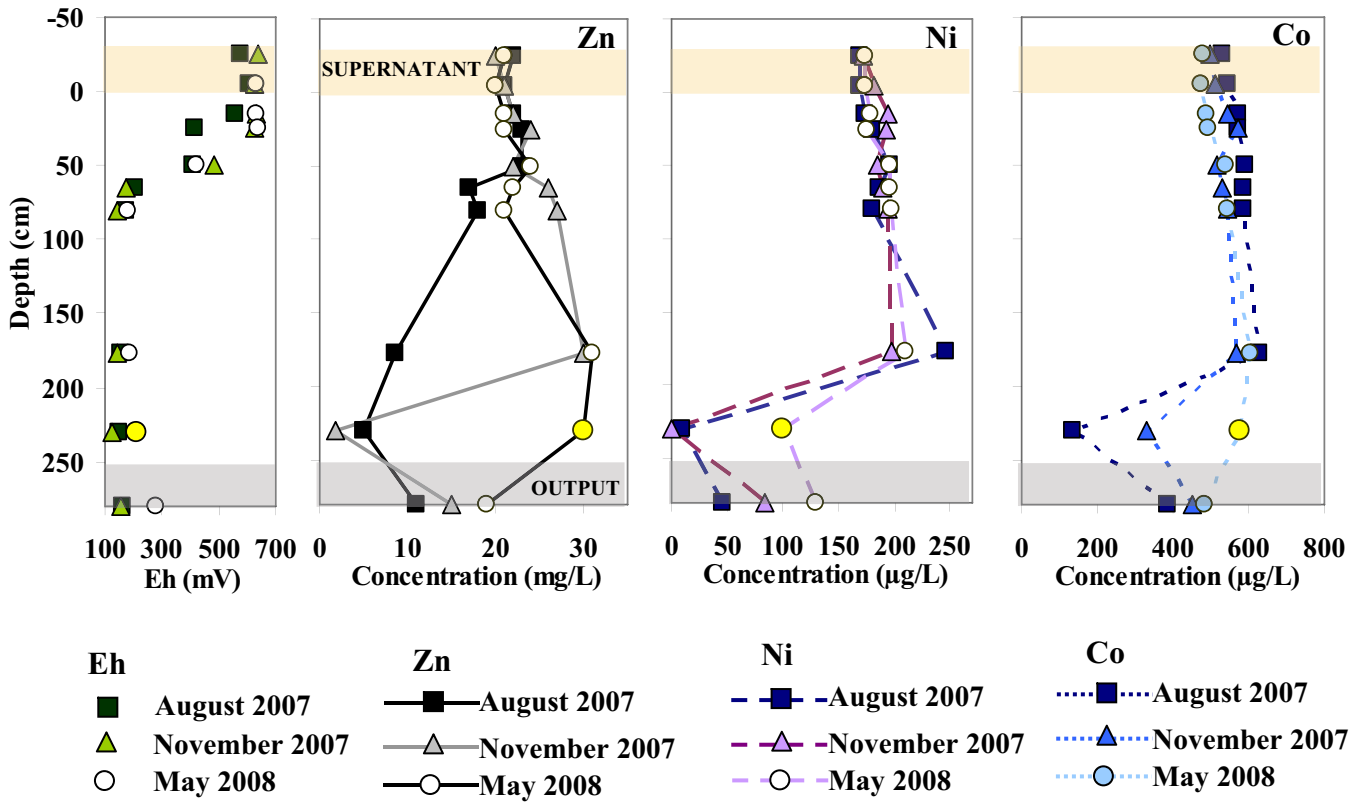


Fig. 3



# Fig. 4



# Fig. 5

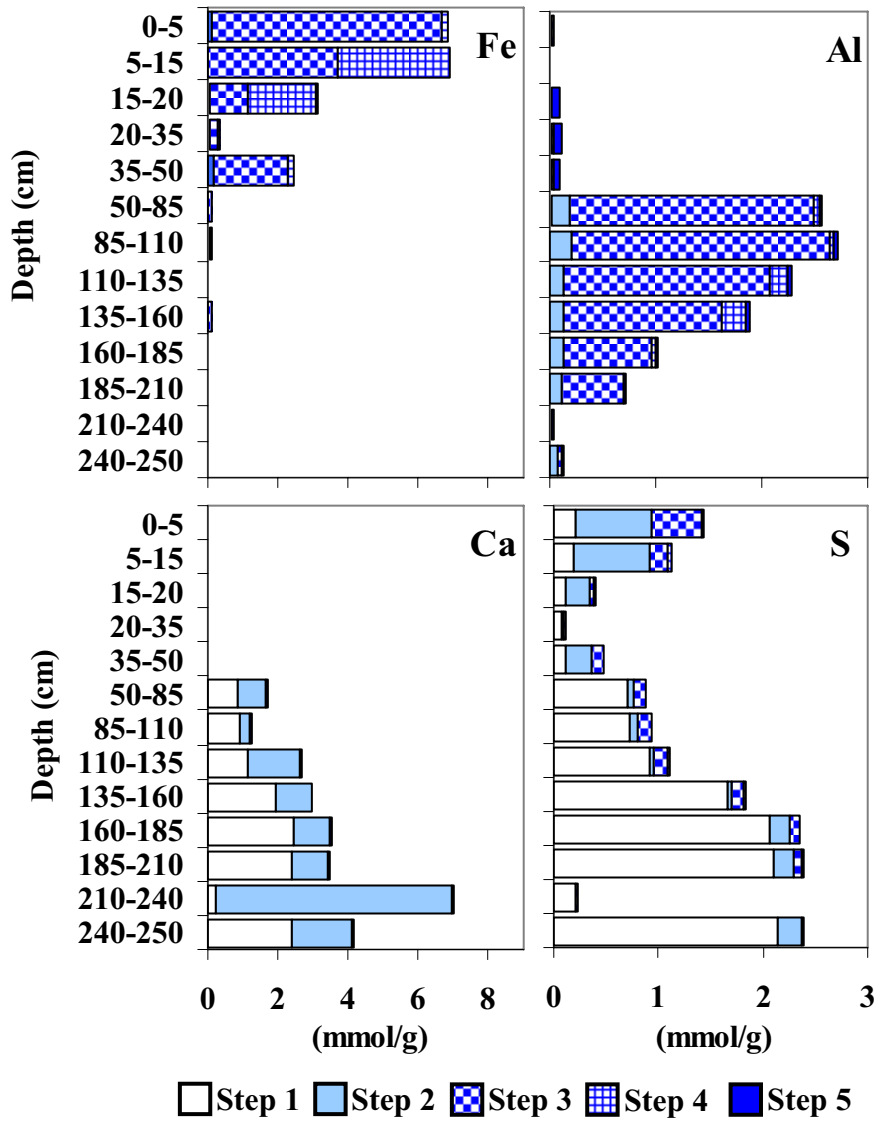


Fig. 6

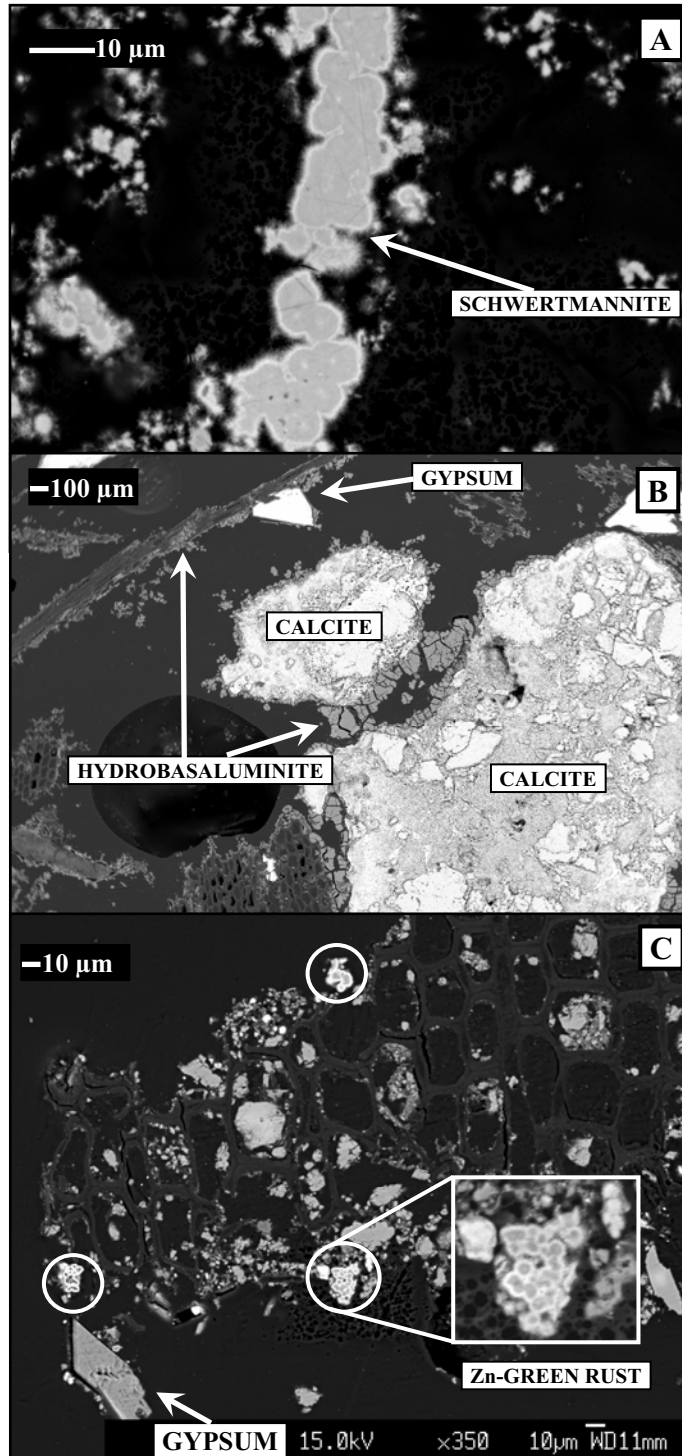


Fig. 7

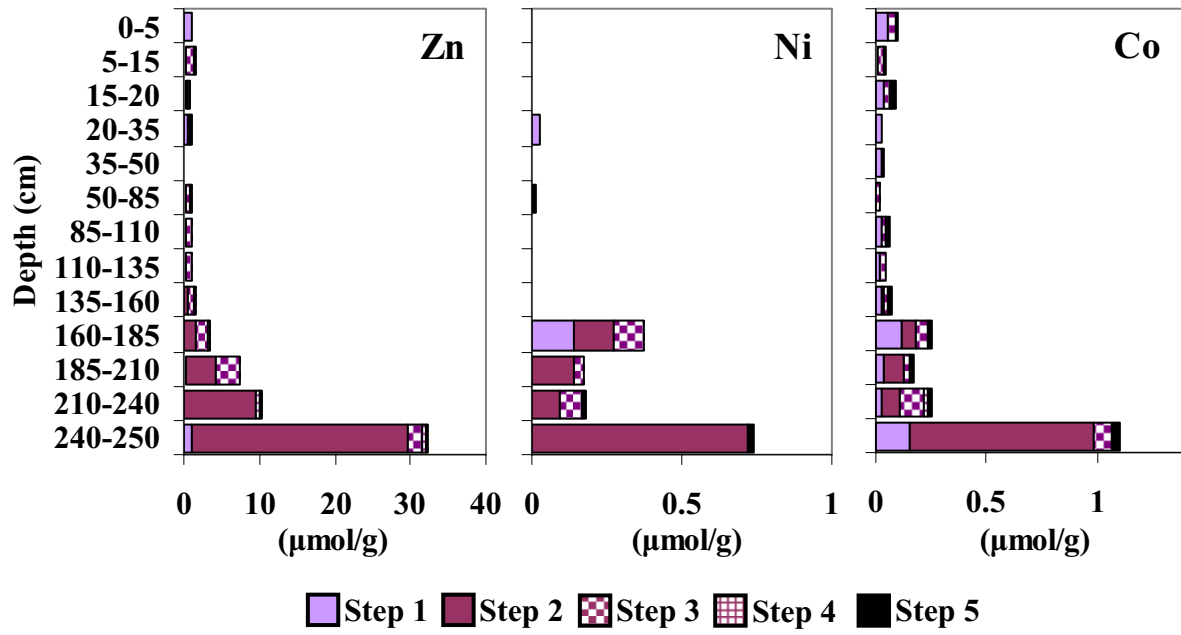


Fig. 8

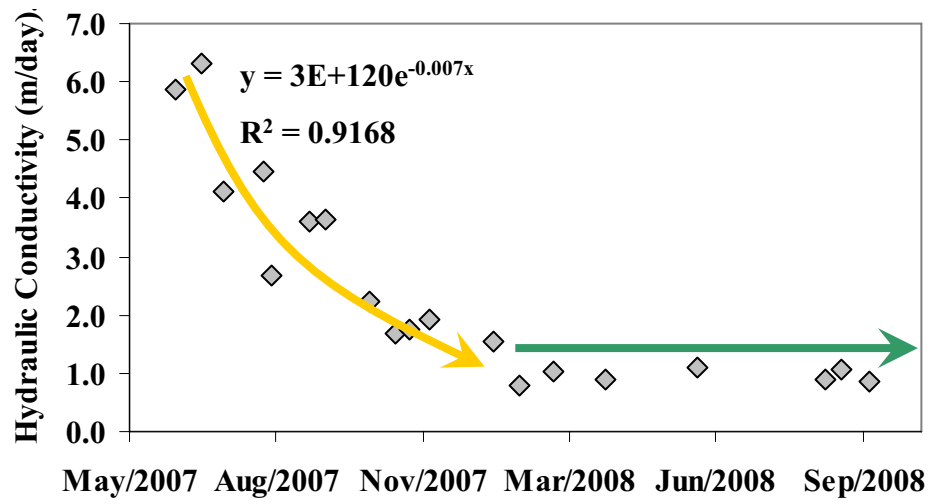


Table1. AMD composition and physical-chemical parameters at the adit

Major elements (mg/L)										
Al	Ca	Cu	Fe	K	Mg	Mn	Na	SO <sub>4</sub> <sup>2-</sup>	Si	Zn
128-167	146-194	12-24	755-1100	5-34	149-215	4-6	21-26	3324-4515	44-60	19-33
Minor elements (µg/L)										
As	Ba	Be	Cd	Co	Cr	Li	Ni	Sr	Ti	V
357-692	4-6.5	4-10	66-98	468-759	22-42	138-381	152-247	131-189	6.5-15	84-129
Physical-chemical parameters										
pH	Eh	Conductivity (mS/cm)		T (°C)	Dissolved Oxygen (mg/L)			Dissolved oxygen (%)		
2.35-2.96	555-597	3.24-6.12		16.8-22.2	1.8-2.5			13-28		

Minimum and maximum values obtained in the 42 samplings campaign (March 2007-October 2008)

Table 2. Representative EMPA analysis of six selected samples within the reactive tank. Presented values (wt %) correspond to mean value and standar deviation of 30 analysis obtained in each sample.

Depth (cm)	Al <sub>2</sub> O <sub>3</sub> (0.02)	CaO (0.02)	CuO (0.05)	CoO (0.08)	FeO (0.05)	SO <sub>3</sub> (0.03)	SiO <sub>2</sub> (0.03)	NiO (0.08)	ZnO (0.08)	Fe/S <sub>molar</sub>	Al/S <sub>molar</sub>
0-5	0.12 ± 0.03	0.09 ± 0.07	n.d.	n.d.	56.70 ± 1.18	13.58 ± 0.17	0.30 ± 0.07	n.d.	n.d.	4.66 ± 0.07	-
85-110	40.10 ± 1.24	0.13 ± 0.05	0.85 ± 0.33	n.d.	0.15 ± 0.05	18.69 ± 0.77	2.10 ± 0.41	n.d.	b.d.	-	3.37 ± 0.16
135-160	43.15 ± 1.48	0.93 ± 0.60	1.89 ± 1.30	n.d.	0.33 ± 0.12	13.99 ± 2.18	1.33 ± 0.21	n.d.	0.17 ± 0.14	-	4.96 ± 0.82
160-185	57.82 ± 3.81	0.04 ± 0.02	0.97 ± 0.31	n.d.	0.34 ± 0.07	20.65 ± 0.45	0.80 ± 0.28	n.d.	b.d.	-	4.40 ± 0.27
185-210	46.48 ± 3.01	0.67 ± 0.51	0.53 ± 0.41	n.d.	0.15 ± 0.07	16.02 ± 1.77	0.91 ± 0.14	n.d.	0.50 ± 0.39	-	4.62 ± 0.69
240-250	3.89 ± 2.54	1.83 ± 0.54	0.22 ± 0.14	0.37 ± 0.11	48.37 ± 3.72	9.52 ± 2.13	1.68 ± 0.31	0.37 ± 0.20	12.08 ± 2.58	-	-

Detection limits are presented below each element label. b.d. = below detection limit, n.d. = not detected

Table 3. Mineral phases confirmed by XRD

Depth (cm)	Schwertmannite	Goethite	Gypsum	Calcite
0-5	X	-	-	-
5-15	X	X	-	-
15-20	-	X	-	-
20-35	-	-	-	-
35-50	-	-	-	-
50-85	-	-	X	X
85-110	-	-	X	X
110-130	-	-	X	X
130-150	-	-	X	X
150-165	-	-	X	X
165-180	-	-	X	X
180-215	-	-	X	X
215-220	-	-	X	X